HAYWARD®

swimpure+™ CONTROLS

ELECTRONIC CHLORINE GENERATOR & CONTROLS

Installation Manual

for model

PL-P4-SWP

HAYWARD®

www.haywardnet.com

IMPORTANT SAFETY INSTRUCTIONS

When using this electrical equipment, basic safety precautions should always be followed, including the following:

- READ AND FOLLOW ALL INSTRUCTIONS

- ⚠ **WARNING: Disconnect all AC power during installation.**

- ⚠ **WARNING: Water in excess of 100 degrees Fahrenheit may be hazardous to your health.**

- ⚠ **WARNING: To reduce the risk of injury, do not permit children to use this product unless they are closely supervised at all times.**

- A green colored terminal marked “Grounding” is located inside the wiring compartment. To reduce the risk of electric shock, this terminal must be connected to the grounding means provided in the electric supply service panel with a continuous copper wire equivalent in size to the circuit conductors supplying the equipment.

- One bonding lug for US models (two for Canadian models) is provided on the external surface. To reduce the risk of electric shock, connect the local common bonding grid in the area of the swimming pool, spa, or hot tub to these terminals with an insulated or bare copper conductor not smaller than 8 AWG US / 6 AWG Canada.

- All field installed metal components such as rails, ladders, drains, or other similar hardware within 3 meters of the pool, spa or hot tub shall be bonded to the equipment grounding bus with copper conductors not smaller than 8 AWG US / 6 AWG Canada.

- SAVE THESE INSTRUCTIONS

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Introduction

Before You Begin

What's Included

Before attempting to install the Swimpure Plus with Controls system, check that the following components have been included in the package:

Swimpure Plus with Controls
(3) Temperature sensors with 15 ft. (5m) cable, hose clamp
Turbo Cell, Flow Switch with 15 ft. cables, PVC unions

What's NOT Included

Some of the additional items that you may need to complete an installation include:

Circuit breakers
None are included with control—see page 10 and inside of door for suitable breakers

Wire
4-conductor cable (electronics unit to remote display/keypad)
Wire/conduit for 100A service from main panel to SwimPure Plus with Controls
Wire/conduit for filter pump and other high voltage loads
Wire for bonding

Miscellaneous
Utility electrical outlet and weatherproof cover (for mounting on side of SwimPure Plus with Controls)
Mounting hardware (screws, etc.) for mounting SwimPure Plus with Controls and remote display/keypad
Valves (use standard Hayward, Pentair/Compool, or Jandy valves)
Additional valve actuators

Accessory Products - Order Separately

AQL-CHEM	ORP & sense kit
AQL-CHEM2(-240)	pH dispense kit
AQL-WW-P-4	Wired Wall Mount Remote Display
AQL-SS-6B-x (x=W/B)	Wired Spa Side 6 Function Remote Control, 150ft cable, specify color (white or black)
AQL2-POD	Handheld Wireless Waterproof Remote with Charging Station (AQL2-BASE-RF required)
AQL2-Tx-RF-P-4	Wireless Table Top remote (AQL2-BASE-RF required)
AQL2-SS-RF	Wireless Spa Side Remote Control (AQ2L-BASE-RF required)
AQL2-BASE-RF	Base Receiver
AQL-DIM	Light Dimmer Relay
GVA-24	Valve Actuator
V&A-xx	Valve & Actuator (xx=1P (1.5" pos. seal), -2P (2" pos. seal)

NOTE: Before installing this product as part of a saline water purification system in a pool or spa using natural stone for coping or for immediately adjacent patios/decking, a qualified stone installation specialist should be consulted regarding the appropriate type, installation, sealant (if any) and maintenance of stone used around a saline pool with electronic chlorine generator in your particular location and circumstances.

NOTE: The use of dry acid (sodium bisulfate) to adjust pool pH is discouraged especially in arid regions where pool water is subject to excessive evaporation and is not commonly diluted with fresh water. Dry acid can cause a buildup of by-products that can damage your chlorinator cell.

Installation Steps

Details on each installation step are presented on the following pages:

1. Prepare the pool water (page 2)
   - General Water Chemistry
   - Salt

2. Mounting the equipment (page 5)
   - SwimPure Plus with Controls main unit
   - Temperature sensors
   - Remote display/keypad (optional)
   - Valve actuators (if applicable)

3. Plumbing (page 8)
   - General Pool Equipment
   - Turbo Cell
   - Flow Switch

4. Electrical Wiring (page 10)
Main service
Grounding and bonding
Circuit breakers
SwimPure Plus with Controls control power
High Voltage pool equipment
Low voltage wiring (temperature sensors, flow switch, etc.)

5. SwimPure Plus with Controls control configuration (page 20)

6. System Startup and checkout (page30)

1. Preparing Pool/Spa Water

General Water Chemistry

Salt is required only if you are using the chlorinator features on the SwimPure Plus with Controls Control. If you are NOT using the chlorinator, it is recommended that you follow all of the other chemistry recommendations besides salt. Refer to the description of the SwimPure Plus with Controls configuration menu for information on enabling/disabling the chlorinator (see page 20).

Water Chemistry

The table below summarizes the levels that are recommended by the Association of Pool and Spa Professionals (APSP). The only special requirements for the SwimPure Plus with Controls are the salt level and stabilizer.

CHEMICAL	IDEAL LEVELS
Salt	2700 to 3400 ppm
Free Chlorine	1.0 to 3.0 ppm
pH	7.2 to 7.8
Cyanuric Acid (Stabilizer)	60 to 80 ppm (80 ppm best)
Total Alkalinity	80 to 120 ppm
Calcium Hardness	200 to 400 ppm
Metals	0 ppm
Saturation Index	-0.2 to +0.2 (0.0 best)

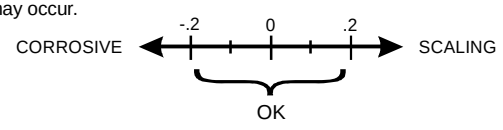
Saturation index

The saturation index (Si) relates to the calcium and alkalinity in the water and is an indicator of the pool water "balance". Your water is properly balanced if the Si is 0 ±0.2. If the Si is below -0.2, the water is corrosive and plaster pool walls will be dissolved into the water. If the Si is above +0.2, scaling and staining will occur. Use the chart below to determine the saturation index.

Si = pH + Ti + Ci + Ai - 12.1

°C	°F	Ti	Calcuim Hardness	Ci	Total Alkalinity	Ai
12	53	.3	75	1.5	75	1.9
16	60	.4	100	1.6	100	2.0
			125	1.7	125	2.1
19	66	.5	150	1.8	150	2.2
24	76	.6	200	1.9	200	2.3
			250	2.0	250	2.4
29	84	.7	300	2.1	300	2.5
34	94	.8	400	2.2	400	2.6
			600	2.4	600	2.8
39	103	.9	800	2.5	800	2.9

How to use: Measure pool pH, temperature, calcium hardness, and total alkalinity. Use the chart above to determine Ti, Ci,and Ai from your measurements. Insert values of pH, Ti, Ci and Ai into the above equation. If Si equals .2 or more, scaling and staining may occur. If Si equals -.2 or less corrosion or irritation may occur.



The pool's chemistry must be balanced BEFORE activating the SwimPure Plus with Controls's optional chlorinator function. NOTE: If the pool does not have new water, add metal remover and non-copper based algaecide to the pool, per manufacturer's instructions. This ensures a quick, troublefree transfer to the SwimPure Plus with Controls system.

Salt

Salt Level

Use the chart below to determine how much salt in pounds or (Kgs) should be added to reach the recommended levels. Use the Pool Sizing Formula on page 4 (measurements are in feet/gallons and meters/liters) if pool size is unknown.

The operating salt level is between 2700-3400 PPM (parts per million) with 3200 PPM being optimal. Before adding any salt, test the salt level. This is especially important for retrofit installation to older pools where all of the chlorine added to the pool over time is ending up as salt. If the level is low, determine the number of gallons in the pool and add salt according to the chart below. A low salt level will reduce the efficiency of the sanitization and result in low chlorine production. A high salt level can cause the SwimPure Plus with Controls to stop chlorinating. The salt in your pool/spa is constantly recycled and the loss of salt throughout the swimming season should be minimal. This loss is due primarily to the addition of water because of splashing, backwashing, or draining (because of rain). Salt is not lost due to evaporation.

POUNDS and (Kg) OF SALT NEEDED FOR 3200 PPM

Current salt level	Gallons and (Liters) of Pool/Spa water																
ppm	8,000 (30,000)	10,000 (37,500)	12,000 (45000)	14,000 (52,500)	16,000 (60,000)	18,000 (67,500)	20,000 (75,000)	22,000 (82,500)	24,000 (90,000)	26,000 (97,500)	28,000 (105,000)	30,000 (112,500)	32,000 (120,000)	34,000 (127,500)	36,000 (135,000)	38,000 (142,500)	40,000 (150,000)
0	213 (97)	267 (121)	320 (145)	373 (170)	427 (194)	480 (218)	533 (242)	587 (267)	640 (291)	693 (315)	747 (339)	800 (364)	854 (388)	907 (412)	960 (436)	1013 (460)	1067 (484)
200	200 (91)	250 (114)	300 (136)	350 (159)	400 (182)	450 (205)	500 (227)	550 (250)	600 (273)	650 (295)	700 (318)	750 (341)	800 (363)	850 (385)	900 (408)	950 (430)	1000 (453)
400	187 (85)	233 (106)	280 (127)	327 (148)	373 (170)	420 (191)	467 (212)	513 (233)	560 (255)	607 (276)	653 (297)	700 (318)	747 (339)	793 (360)	840 (382)	887 (403)	933 (424)
600	173 (79)	217 (98)	260 (118)	303 (138)	347 (158)	390 (177)	433 (197)	477 (217)	520 (236)	563 (256)	607 (276)	650 (297)	693 (317)	737 (337)	780 (358)	823 (378)	867 (398)
800	160 (73)	200 (91)	240 (109)	280 (127)	320 (145)	360 (164)	400 (182)	440 (200)	480 (218)	520 (236)	560 (255)	600 (273)	640 (291)	680 (310)	720 (328)	760 (346)	800 (364)
1000	147 (67)	183 (83)	220 (100)	257 (117)	293 (133)	330 (150)	367 (167)	403 (183)	440 (200)	477 (217)	513 (233)	550 (250)	587 (267)	623 (283)	660 (300)	697 (317)	733 (333)
1200	133 (61)	167 (76)	200 (91)	233 (106)	267 (121)	300 (136)	333 (152)	367 (167)	400 (182)	433 (197)	467 (212)	500 (227)	533 (243)	567 (258)	600 (274)	633 (289)	667 (304)
1400	120 (55)	150 (68)	180 (82)	210 (95)	240 (109)	270 (123)	300 (136)	330 (150)	360 (164)	390 (177)	420 (191)	450 (205)	480 (218)	510 (232)	540 (246)	570 (259)	600 (263)
1600	107 (48)	133 (61)	160 (73)	187 (85)	213 (97)	240 (109)	267 (121)	293 (133)	320 (145)	347 (158)	373 (170)	400 (182)	427 (195)	453 (207)	480 (219)	507 (231)	533 (243)
1800	93 (42)	117 (53)	140 (64)	163 (74)	187 (85)	210 (95)	233 (106)	257 (117)	280 (127)	303 (138)	327 (148)	350 (159)	373 (169)	397 (180)	420 (190)	443 (201)	467 (211)
2000	80 (36)	100 (45)	120 (55)	140 (64)	160 (73)	180 (82)	200 (91)	220 (100)	240 (109)	260 (118)	280 (127)	300 (136)	320 (145)	340 (154)	360 (163)	380 (172)	400 (181)
2200	67 (30)	83 (38)	100 (45)	117 (53)	133 (61)	150 (68)	167 (76)	183 (83)	200 (91)	217 (98)	233 (106)	250 (114)	267 (121)	283 (129)	300 (137)	317 (144)	333 (152)
2400	53 (24)	67 (30)	80 (36)	93 (42)	107 (48)	120 (55)	133 (61)	147 (67)	160 (73)	173 (79)	187 (85)	200 (91)	213 (98)	227 (104)	240 (110)	253 (117)	267 (123)
2600	40 (18)	50 (23)	60 (27)	70 (32)	80 (36)	90 (41)	100 (45)	110 (50)	120 (55)	130 (59)	140 (64)	150 (68)	160 (73)	170 (77)	180 (81)	190 (86)	200 (90)
2800	27 (12)	33 (15)	40 (18)	47 (21)	53 (24)	60 (27)	67 (30)	73 (33)	80 (36)	87 (39)	93 (42)	100 (45)	107 (48)	113 (51)	120 (54)	127 (57)	133 (60)
3000	13 (6)	17 (8)	20 (9)	23 (11)	27 (12)	30 (14)	33 (15)	37 (17)	40 (18)	43 (20)	47 (21)	50 (23)	53 (24)	57 (26)	60 (27)	63 (29)	67 (30)
3200	Ideal	Ideal	Ideal	Ideal	Ideal	Ideal	Ideal	Ideal	Ideal	Ideal	Ideal	Ideal	Ideal	Ideal	Ideal	Ideal	Ideal
3400	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
3600+	Dilute	Dilute	Dilute	Dilute	Dilute	Dilute	Dilute	Dilute	Dilute	Dilute	Dilute	Dilute	Dilute	Dilute	Dilute	Dilute	Dilute

Pool Sizing Formula

	Gallons (pool size in feet)	**Liters** (pool size in meters)
Rectangular	Length x Width x Average Depth x 7.5	Length x Width x Average Depth x 1000
Round	Diameter x Diameter x Average Depth x 5.9	Diameter x Diameter x Average Depth x 785
Oval	Length x Width x Average Depth x 6.7	Length x Width x Average Depth x 893

Type of Salt to Use

It is important to use only sodium chloride (NaCl) salt that is greater than 99.0% pure. This can be found at most pool stores in 40-80 lb. bags labeled "for use in swimming pools". Alternatively, use common food quality or water softener salt that is at least 99.0% pure. It is also acceptable to use water conditioning salt pellets, however, it will take longer for them to dissolve. Do not use rock salt, or salt with more than 1% of yellow prussiate of soda, salt with anti-caking additives, or iodized salt.

How to Add Salt

For new plaster pools, wait 10-14 days before adding salt to allow the plaster to cure. Turn the circulating pump on and add salt directly into the pool. Brush the salt around to speed up the dissolving process—do not allow salt to pile up on the bottom of the pool. Run the filter pump for 24 hours with the suction coming from the main drain (use pool vacuum if there is no main drain) to allow the salt to evenly disperse throughout the pool. The salt display may take 24 hours to respond to the change in salt concentration.

Always check stabilizer (cyanuric acid), when checking salt. These levels will most likely decline together. Use the chart below to determine how much stabilizer must be added to raise the level to 80 ppm.

POUNDS and (Kg) OF STABILIZER (CYANURIC ACID) NEEDED FOR 80 PPM

Current Stabilizer Level (ppm)	Gallons and (Liters) of Pool/Spa water																
	8,000 (30000)	10,000 (37500)	12,000 (45000)	14,000 (52500)	16,000 (60000)	18,000 (67500)	20,000 (75000)	22,000 (82500)	24,000 (90000)	26,000 (97500)	28,000 (105000)	30,000 (112500)	32,000 (120000)	34,000 (127500)	36,000 (135000)	38,000 (142500)	40,000 (150000)
0 ppm	5.3 (3.6)	6.7 (4.3)	8.0 (3.6)	9.4 (4.3)	10.7 (4.9)	12.0 (5.4)	13.4 (6.1)	14.7 (6.7)	16.0 (7.3)	17.3 (7.9)	18.7 (8.5)	20.0 (9.1)	21.3 (9.7)	22.7 (10.3)	24.0 (10,9)	25.3 (11.5)	26.7 (12.0)
10 ppm	4.7 (3.2)	5.8 (3.7)	7.0 (3.2)	8.2 (3.7)	9.4 (4.3)	10.5 (4.8)	11.7 (5.3)	12.9 (5.9)	14.0 (6.4)	15.2 (6.9)	16.4 (7.4)	17.2 (8.0)	18.7 (8.5)	19.8 (9.0)	21.0 (9.5)	22.2 (10.0)	23.3 (10.5)
20 ppm	4.0 (2.7)	5.0 (3.2)	6.0 (2.7)	7.0 (3.2)	8.0 (3.6)	9.0 (2.2)	10.0 (4.5)	11.0 (5.0)	12.0 (5.4)	13.0 (5.9)	14.0 (6.4)	15.0 (6.8)	16.0 (7.2)	17.0 (7.7)	18.0 (8.1)	19.0 (8.6)	20.0 (9.0)
30 ppm	3.3 (2.3)	4.2 (2.7)	5.0 (2.3)	5.9 (2.7)	6.7 (3.0)	7.5 (3.4)	8.4 (3.8)	9.2 (4.2)	10.0 (4.5)	10.8 (4.9)	11.7 (5.2)	12.5 (5.6)	13.3 (6.0)	14.2 (6.3)	15.0 (6.7)	15.8 (7.1)	16.7 (7.5)
40 ppm	2.7 (1.8)	3.3 (2.1)	4.0 (1.8)	4.7 (2.1)	5.4 (2.4)	6.0 (2.7)	6.7 (3.0)	7.4 (3.3)	8.0 (3.6)	8.7 (3.9)	9.3 (4.2)	10.0 (4.5)	10.7 (4.8)	11.3 (5.1)	12.0 (5.4)	12.7 (5.7)	13.3 (6.0)
50 ppm	2.0 (1.4)	2.5 (1.6)	3.0 (1.4)	3.5 (1.6)	4.0 (1.8)	4.5 (2.0)	5.0 (2.3)	5.5 (2.5)	6.0 (2.7)	6.5 (2.9)	7.0 (3.2)	7.5 (3.4)	8.0 (3.6)	8.5 (3.9)	9.0 (4.1)	9.5 (4.3)	10.0 (4.5)
60 ppm	1.3 (.91)	1.7 (1.1)	2.0 (.91)	2.3 (1.1)	2.7 (1.2)	3.0 (1.4)	3.3 (1.5)	3.7 (1.7)	4.0 (1.8)	4.3 (2.0)	4.7 (2.1)	5.0 (2.3)	5.3 (2.4)	5.7 (2.6)	6.0 (2.7)	6.3 (2.8)	6.7 (3.0)
70 ppm	0.7 (.45)	0.8 (.54)	1.0 (.45)	1.2 (.54)	1.4 (.64)	1.5 (.68)	1.7 (.77)	1.8 (.82)	2.0 (.91)	2.2 (1.0)	2.3 (1.1)	2.5 (1.2)	2.7 (1.2)	2.8 (1.3)	3.0 (1.3)	3.2 (1.4)	3.3 (1.5)
80 ppm	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0

2. Mounting the Equipment

SwimPure Plus with Controls Control Center

The SwimPure Plus with Controls is contained in a raintight enclosure that is suitable for outdoor mounting. The control must be mounted a minimum of 5 ft. (2 meters) horizontal distance from the pool/spa (or more, if local codes require). The Control Center is designed to mount vertically on a flat surface with the knockouts facing downward. Because the enclosure also acts as a heat sink (disperses heat from inside the box), it is important not to block the four sides of the control. Do not mount the SwimPure Plus with Controls inside a panel or tightly enclosed area.

When selecting a location, note that the standard cables supplied with the Turbo Cell, flow switch, temperature sensors, and valve actuators (if applicable) are all 15 ft. (5m) long.

Temperature Sensors

Three sensors are included with the SwimPure Plus with Controls. A water sensor and an air sensor must be installed at all times for proper operation. A solar sensor is required if the solar function is enabled.

Water Sensor

This sensor is used to measure the pool/spa temperature and is installed in the filtration plumbing after the filter but before either the solar or conventionally fueled heaters—refer to the plumbing overview diagram.

1. Drill a 3/8" (10mm) diameter hole in the PVC piping and remove all chips and burrs.
2. Insert sensor until O-ring collar sits flush on the hole.
3. Position hose clamp over the sensor and gently tighten until O-ring makes an adequate seal. Do not overtighten.
4. For maximum temperature accuracy, cover the sensor and 3" (6cm) of pipe on either side with insulation and white paint.

Air Sensor

Mount the air sensor outdoors. ⚠ **IMPORTANT: Mount the air sensor out of direct sunlight.**

Solar Sensor

For solar applications, mount the sensor near the solar collector array so that it is exposed to the same sunlight as the collectors. Use additional cable (20 AWG) if necessary.

Chlorination Function

The Swimpure Plus with Controls includes a Turbo Cell, cell unions and flow switch for use with the chlorinator function. Refer to pages 8 and 18 for plumbing and wiring instructions.

Optional AQL-CHEM ORP and pH Sensing Kit

The AQL-CHEM is an ORP and pH sensing kit for the SwimPure Plus with Controls. When chlorination is enabled (requires chlorinator cell and P-KIT), the SwimPure Plus with Controls senses the pool's ORP and pH levels and generates the correct amount of chlorine to keep your pool properly sanitized. Wiring and plumbing requirements for the AQL-CHEM should be considered before installing the SwimPure Plus with Controls. Refer to the AQL-CHEM manual for specific installation information.

Optional AQL-CHEM2 CO_2 Dispensing Kit

The AQL-CHEM2 is a CO_2 dispensing device that connects directly to the SwimPure Plus with Controls. When used with an AQL-CHEM, the SwimPure Plus with Controls will sense the pool's pH level and automatically dispense the correct amount of CO_2 to control the pool's pH to the desired level. Wiring and plumbing requirements for the AQL-CHEM2 should be considered before installing the SwimPure Plus with Controls. Refer to the AQL-CHEM2 manual for specific installation information.

Optional Remote Controls

Hayward offers a variety of wired and wireless remote control options for the SwimPure Plus with Controls. Each model gives you the ability to control your pool's functions from a remote location, away from the Control Center.

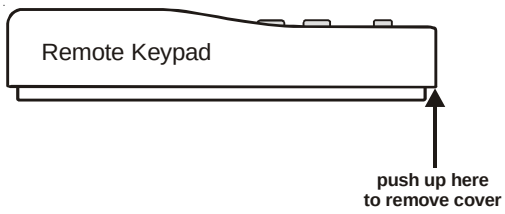
Wired Remote Controls

Up to 3 wired remote controls can be installed. See page 17 for wiring information.

AQL-WW-P-4

The AQL-WW-P-4 display/keypad must be mounted indoors or in a weather protected area (rain should never touch the unit). The display/keypad is designed to mount onto a standard electrical utility box (same box as a single light switch, ideal for new construction) or can be mounted directly onto any wall surface. When selecting a location, note that the wire to the SwimPure Plus with Controls main unit must be less than 500' long. Refer to the remote's installation instructions as well as the steps below:

1. Remove display/keypad baseplate from the cover by lifting up on the cover at the lower end of the keypad. See diagram below.



2. Screw the baseplate in the desired position (screws supplied by installer).

3. See "Electrical Wiring" (page 17) for instructions on running the cable from the SwimPure Plus with Controls main unit to the remote display/keypad.

AQL-SS-6B-x (x=W or B for White or Black)

The AQL-SS-6B is a double insulated, waterproof device which is intended for installation at the water's edge. The remote control comes with an attached 150' cable and is typically installed at the tile-line of the spa wall, or in the deck, within arm's reach of a pool/spa occupant. Refer to the AQL-SS-6B installation manual for specific mounting and wiring information.

Wireless Remote Controls

Note that the SwimPure Plus with Controls is compatible with AQL2 wireless remote controls only. A single AQL2-BASE-RF Base Station must be installed on the SwimPure Plus with Controls in order to use any of the Hayward wireless remote controls. With the Base Station installed, there is no limit on the number of wireless remotes that can used. The maximum distance between the wireless remotes and the base station on the SwimPure Plus with Controls main control unit is 400 feet (120m) line of sight or 200 feet (60m) through walls, etc. If in doubt about the distance,

test operation before installing the remote. All wireless models require the user to run the "Teach Wireless" routine in the Settings Menu. This information can be found in the SwimPure Plus with Controls Operation Manual and the owner's manual of each remote.

AQL2-Tx-RF-P-4
The AQL2-Tx-RF-P-4 is a portable battery operated remote control designed to be used in a weather protected area (rain should never hit the unit). This remote comes with a wall mounted power supply for recharging the built-in batteries.

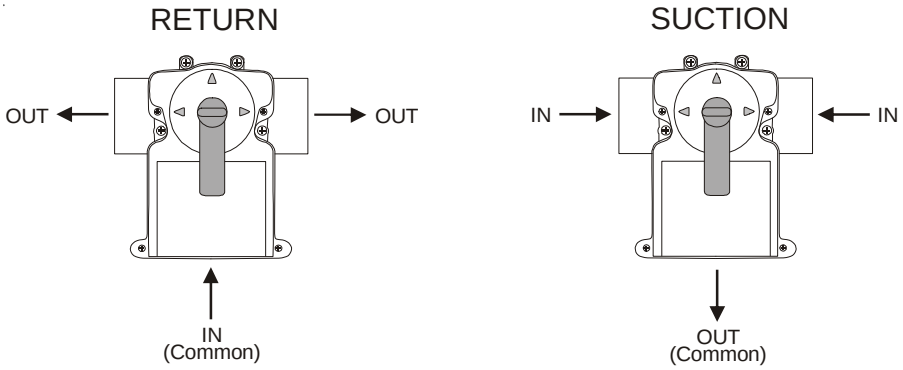
AQL2-SS-RF, AQL2-POD
The AQL2-SS-RF and AQL2-POD are waterproof portable remote controls that are designed to be used in and around the pool/spa area. These units float and can be left in the water for easy access.

Optional Base Station

The AQL2-BASE-RF optional base station must be installed if any wireless remote control is used. To install the base station, remove the knockout on the upper left side of the SwimPure Plus with Controls main control unit, insert the base station, and then tighten the nut from the inside. Also refer to the Base Station manual and the diagram on page 18.

Optional Valve Actuators

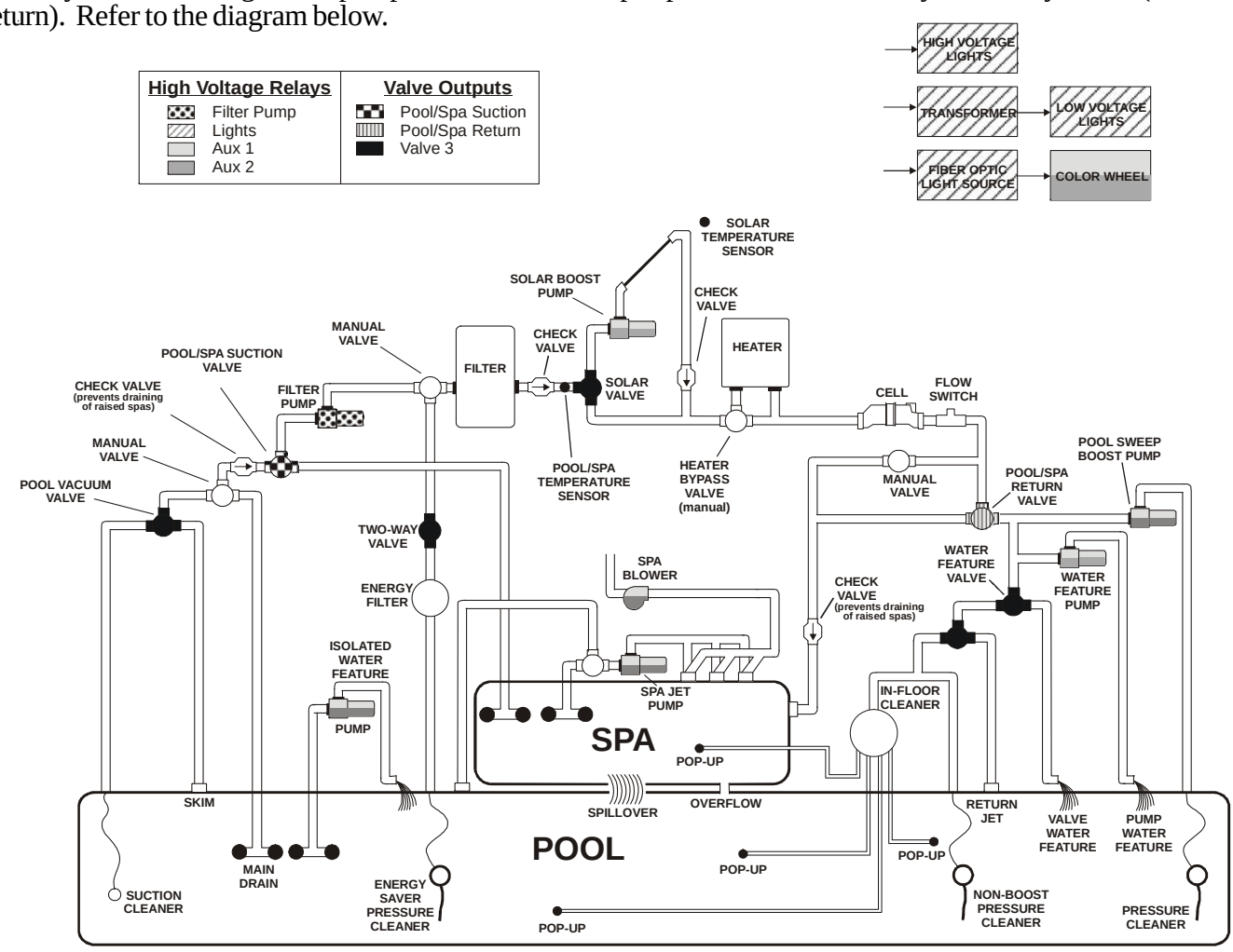
For optional actuators used with the SwimPure Plus with Controls—note that the internal cams in the actuator may also have to be adjusted depending on the way the actuator is mounted on the valve and the desired valve action.



3. Plumbing

Pool/Spa system configuration

These systems use a single filter pump and filter. Pool or spa operation is controlled by two 3-way valves (suction and return). Refer to the diagram below.



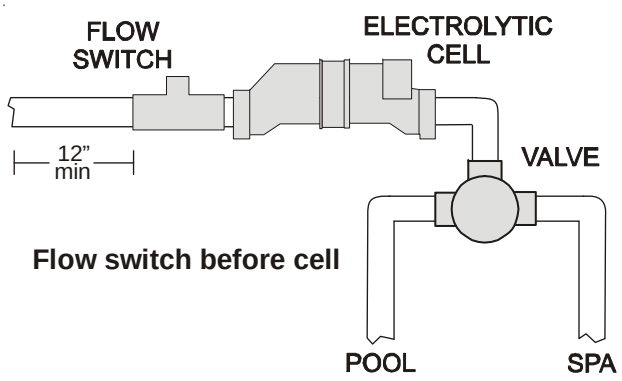
Some important notes regarding the SwimPure Plus with Controls control of Standard Pool/Spa systems:

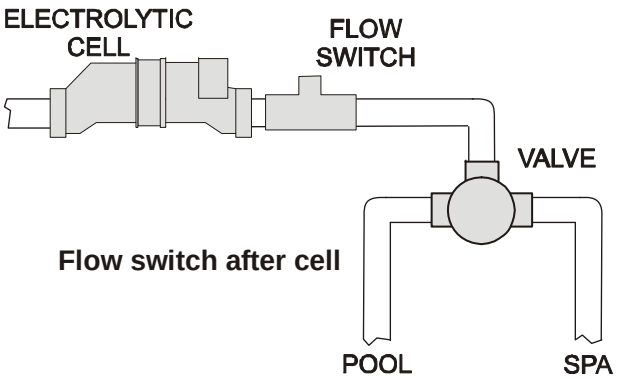
In Pool/Spa Config., select:

1. The SwimPure Plus with Controls can be programmed to accommodate spa spillover, if desired.
2. A conventional heater (gas or heat pump) and solar can be used to heat both the pool and the spa.
3. If the chlorinator cell is plumbed prior to the pool/spa return valve, then both the pool and the spa can be chlorinated
4. The water sensor should be installed prior to any heater or solar and will display either the pool or the spa temperature, depending on the current operation of the pool. The temperature will only be displayed when the filter pump is running.
5. If any water feature or pressure side cleaner boost pumps are used, be sure to enable the "interlock" feature (see "Configuration Menu" for details) to ensure that the pumps operate only when the filter pump is on and the system is in the "pool only" operating mode.
6. The plumbing diagram above is intended to be used as a general guideline and is not a complete plumbing schematic for the pool.
7. The air sensor must be installed if the freeze protection feature is enabled for the filter, valves or aux outputs or if the chlorinator is enabled.

Turbo Cell

The Turbo Cell (used for chlorine generation) should be plumbed AFTER the filter and heater. If installed on a pool/spa combination system, the cell should be plumbed BEFORE the pool/spa return valve in order to allow proper chlorination of both the pool and the spa. Refer to plumbing diagram below:





The cell may be mounted vertically or horizontally, and water can move in either direction through the cell. Install using the 2" unions provided. Tighten unions **BY HAND** for a watertight seal. For systems with 1½" plumbing use adaptors (provided by installer).

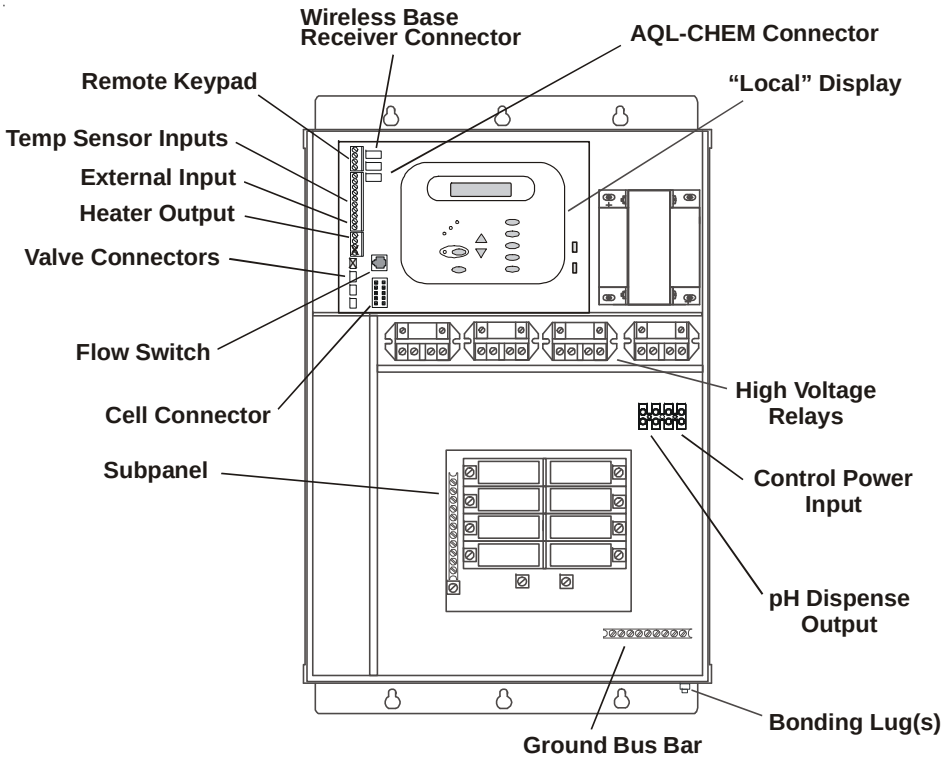
Flow Switch

The flow switch must be plumbed in the same section of plumbing as the Turbo Cell. The flow switch is a safety device that ensures that water is flowing through the cell before the SwimPure Plus with Controls starts to generate chlorine. Failure to properly install the flow switch can result in explosive gases accumulating in the pool plumbing system.

IMPORTANT: There must be at least a 12" (30cm) straight pipe run before (upstream) the flow switch. If the switch is plumbed after the cell, the cell can by counted as the 12" (30cm) of straight pipe.

⚠ **IMPORTANT: To ensure proper operation, verify that the arrow on the flow switch points in the direction of water flow.**

4. Electrical Wiring



The SwimPure Plus with Controls Control Center requires both high and low voltage connections. Low voltage connections will be made to actuators, sensors, remote keypad, etc. High voltage connections will be made to pumps, lights, etc., as well as providing direct input power to the Control Center. Always:

-Ensure that Power is disconnected prior to doing any wiring
-Follow all local and NEC (CEC if applicable) codes
-Use copper conductors only

Main Service (Power to the Circuit Breaker Subpanel)

The SwimPure Plus with Controls circuit breaker subpanel is rated for 100A service. Run properly rated conductors (L1, L2, N, and ground) from the primary house electrical panel to the main power connections on the SwimPure Plus with Controls circuit breaker base. The connection at the main house panel should be to a 240VAC circuit breaker rated at 100A maximum.

Grounding and Bonding

Connect a ground wire from the primary electrical panel to the SwimPure Plus with Controls ground bus bar. Also ground each piece of high voltage (120 or 240VAC) equipment that is connected to the SwimPure Plus with Controls control relays or circuit breakers. The SwimPure Plus with Controls should also be connected to the pool bonding system by an 8AWG (6AWG for Canada) wire. A lug for bonding (2 for Canada) is provided on the outside/bottom of the SwimPure Plus with Controls enclosure.

Circuit Breaker Installation and Wiring

Circuit breakers are to be supplied by the installer. Refer to the circuit breaker chart below for a list of suitable circuit breakers that can be used. Follow the code and the circuit breaker manufacturer's rating requirements regarding the size and temperature rating for wiring. Note that some pool equipment may be required to be connected to ground fault circuit breakers—check local and NEC (CEC) codes.

SUITABLE LISTED BREAKERS							Tightening Torque
Manufacturer	Single	Double	Twin	Quad	GFCB	Filler Plates	
Cutler-Hammer	BR	BR	BRD	BRD	GFCB	BRFP	25lb-in
Murray	MP-T	MP-T	MH-T	MH-T	MP-GT	LX100FP	25lb-in
Siemens	QP	QP	QT	QT	QPF	QF3	25lb-in
Square D	HOM	HOM	HOMT	HOMT	HOM-GFI	HOMFP	25lb-in
Thomas & Betts	TB	TB	TBBD	TBBQ	GFB	FP-1C-TB	25lb-in
G.E.	THQL	THQL			THQL-GF	TFH	25lb-in

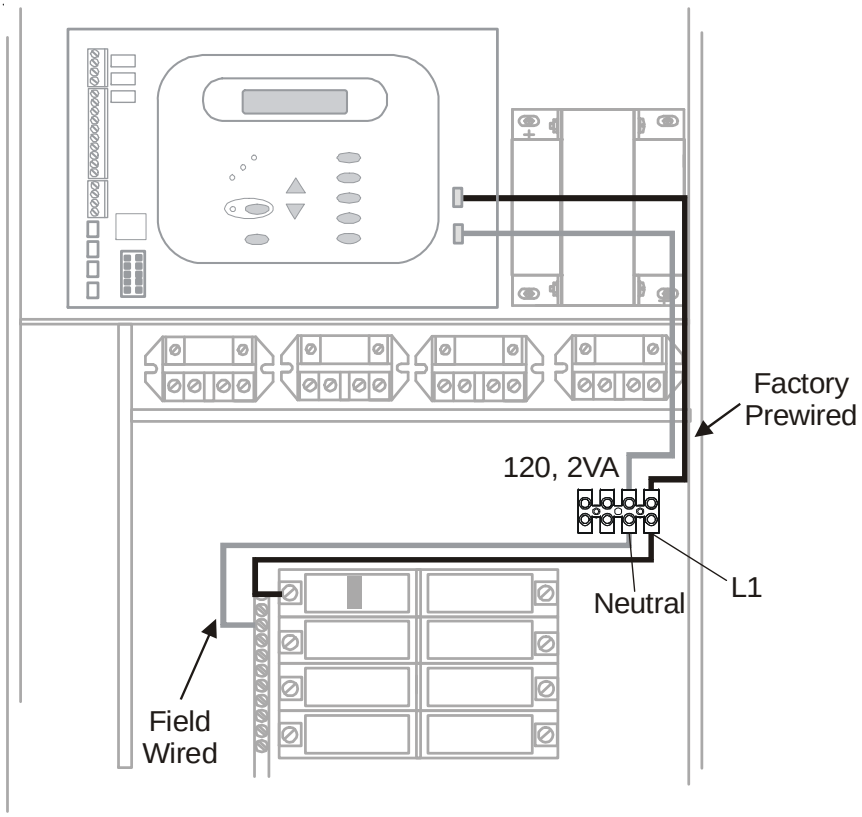
General Purpose Outlet

If desired, a duplex receptacle with weatherproof cover (supplied by installer) may be installed in the knockouts on the lower right side of the SwimPure Plus with Controls enclosure. Per code, the receptacle should be a GFCI type. Alternatively, connect a standard receptacle to a GFCB.

SwimPure Plus with Controls Control Power

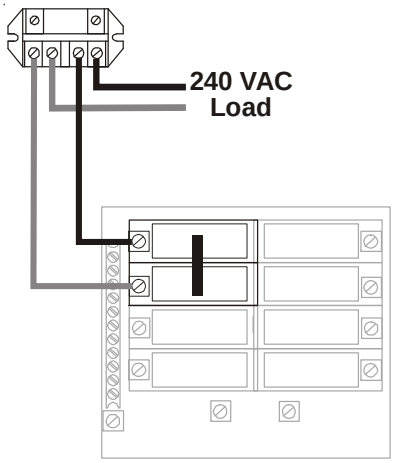
The SwimPure Plus with Controls requires 120VAC, 2A power to operate the control logic circuits and the chlorinator. This power should be connected to one of the circuit breakers.

⚠ **WARNING: 120VAC only (permanent damage if connected to 240V)**

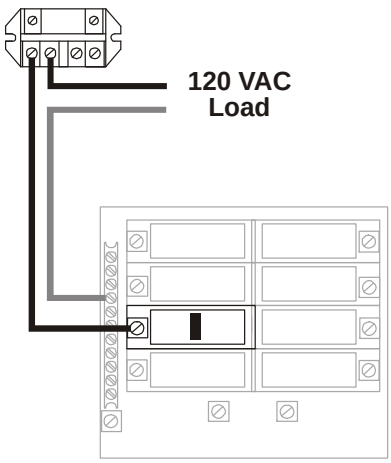


High Voltage (120/240V) Pool Equipment

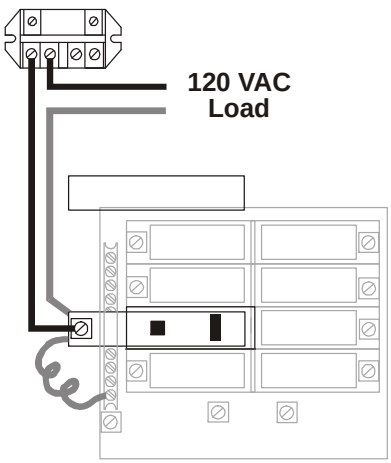
All SwimPure Plus with Controls relays are double pole (they make/break both "legs" of 240V circuits) and are rated at 3HP/30A at 240V (1½HP/30A at 120V). Refer to the diagram below for typical relay wiring.



Wiring relays for 240 VAC Pool Equipment



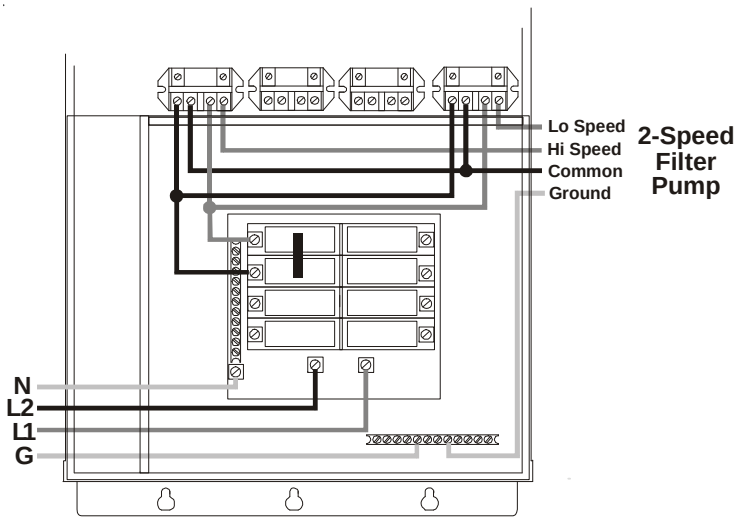
Wiring relays for 120 VAC Pool Equipment



Wiring GFCB for 120 VAC Pool Equipment

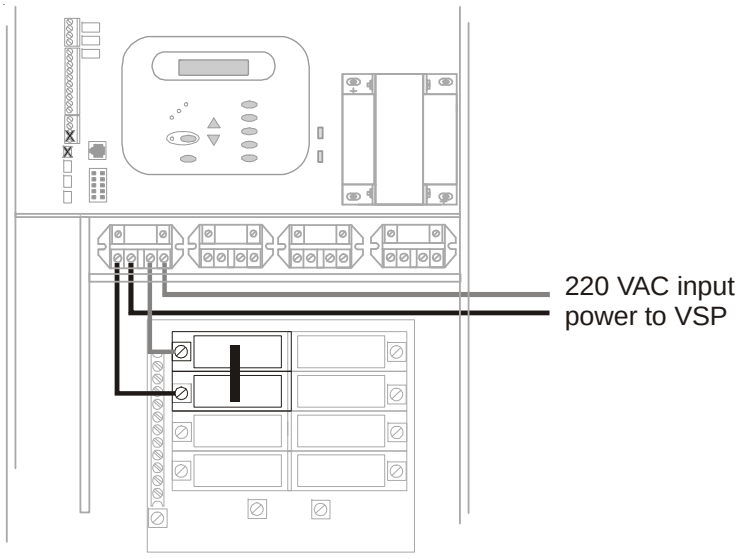
WARNING: Do not use the SwimPure Plus with Controls to control an automatic pool cover. Swimmers may become entrapped underneath the cover.

Two speed filter pump: Requires 2 relays (FILTER plus one of the AUX relays) for proper operation of both speeds. **IMPORTANT: Be sure to follow the wiring diagram below AND to configure the control logic according to the instructions on page 22.**



Lights: A ground fault circuit breaker must be used to supply power for high voltage pool/spa lighting. Low voltage lights will require an external transformer. For lighting systems that have both a light source and color wheel, connect the light source to the "Lights" relay and then connect the color wheel to one of the AUX outputs.

Hayward Variable Speed Pump: Proper installation of a Hayward Variable Speed Pump (VSP) includes high voltage input wiring, low voltage communication wiring, and menu configuration/settings. The SwimPure Plus with Controls can control up to 2 Hayward TriStar VSPs and 4 EcoStar VSPs. Refer to the diagram below for proper input wiring to the VSP. Wiring from the 220V breaker must connect through the SwimPure Plus with Controls's Filter/Lights/Aux relay. Refer to VSP Address Setting on page 16 to determine which relays can be used with your pump. The selected relay will supply input power to the VSP pump control and be on when the output is on. When the output is off, the relay will be off. Note that when the relay is off (power off to the VSP), the SwimPure Plus with Controls will not display errors or diagnostics for the pump. The relay must be on for diagnostic function. Refer to the VSP manual(s) for detailed wiring information.



pH Dispense Output: NOTE: The SwimPure Plus with Controls can only be used with a 120VAC pH dispensing device. There are two SwimPure Plus with Controls versions that require different installation techniques. SwimPure Plus with Controls operating with a software version less than 4.00 require the pigtail or pH dispensing device to be connected to an internal relay. Units using version 4.00 or later have a dedicated pH output through the screw terminals mounted on the inside of the enclosure (shown on page 10). Refer to the AQL-CHEM's ph dispense wiring instructions that relates to your particular version.

Low Voltage Wiring

Valve Actuators

The SwimPure Plus with Controls can control up to three automatic valve actuators. Two of the valve outputs are dedicated to the pool/spa suction (Valve2) and return (Valve1) valves. Valve3 is for general purpose use (solar, water feature, in-floor cleaner, etc.).

For installations with solar heating, Hayward offers the AQ-SOL-KIT-xx solar kit that contains a valve, actuator, and extra temperature sensor. The "xx" indicates the valve type from the 3 choices below:

-1P 1.5" Positive Seal
-2P 2" Positive Seal

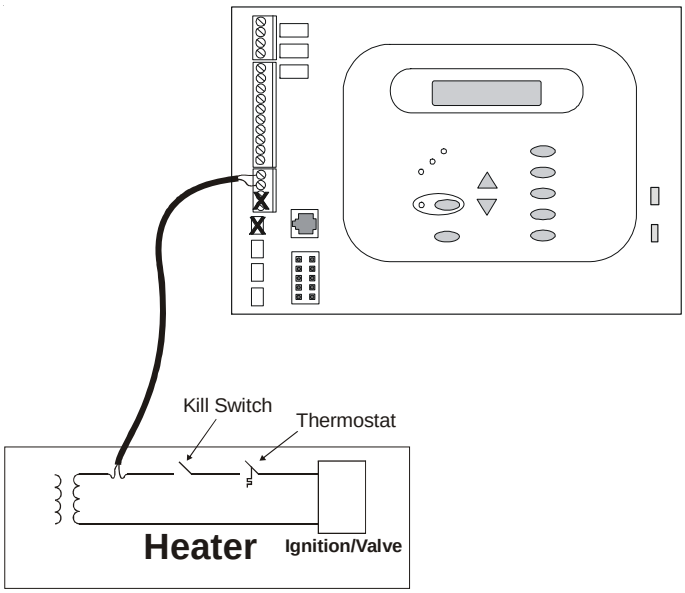
The SwimPure Plus with Controls is compatible with standard valve actuators manufactured by Hayward, Pentair/ Compool, and Jandy. See diagram on page 10 for the location of valve connectors.

Heater Control

The SwimPure Plus with Controls provides a set of low voltage dry contacts that can be connected to most gas heaters or heat pumps with 24V control circuits. Refer to the diagram below for a generic connection. The manuals supplied with most heaters also include specific wiring instructions for connecting the heater to an external control (usually identified as "2-wire" remote control). For millivolt or line voltage heaters, contact Hayward Tech support, 908-355-7995. Refer to the diagrams and the information on the following pages for more details on the connection to several popular heaters.

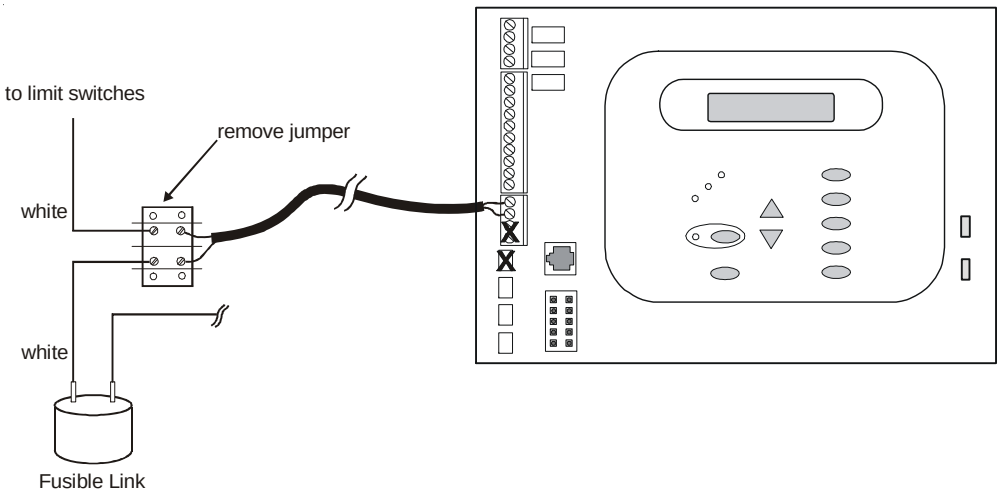
Generic Heaters

1. Wire heater to 120/240V power source per the instructions in the heater manual. The SwimPure Plus with Controls does NOT control the power going to the heater.
2. Wire the SwimPure Plus with Controls dry contact heater output per the diagram below. Many internal parts of the heater can get very hot--see the heater manufacturer's recommendations on the minimum temperature rating for wires. If no guidance is given, use 105°C rated wire.
3. Set any ON/OFF switch on the heater to ON.
4. Set the thermostat(s) on the heater to the maximum (hottest) setting.



Laars Heaters

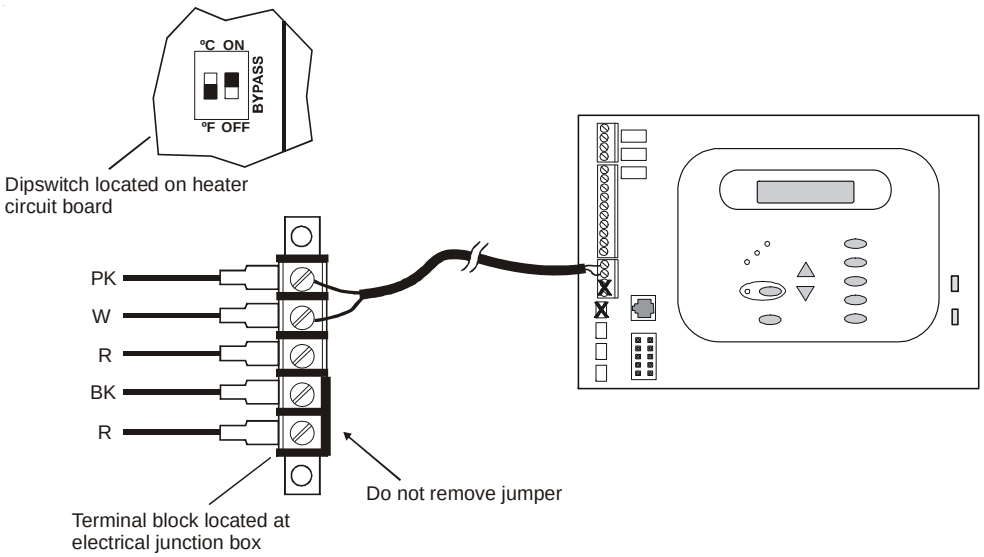
1. Turn power off to heater.
2. Remove factory jumper from terminal block.
3. Wire SwimPure Plus with Controls to the heater as shown.
4. Ensure toggle switch is in the ON position.
5. Set heater thermostats to maximum position.



Hayward Heaters

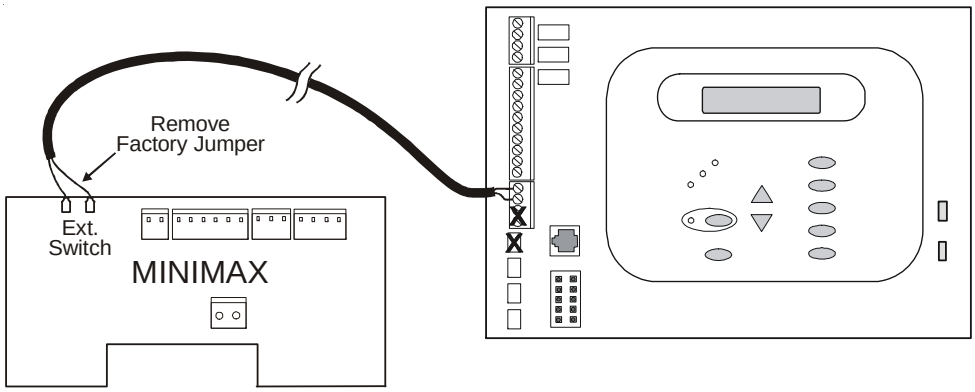
Refer to the instructions in the heater manual for "2-wire Remote Thermostat" operation under "Remote Control Connections" and the diagram below:

1. Turn off power to heater.
2. Wire SwimPure Plus with Controls to terminals 1 & 2 (see diagram).
3. Leave jumper attached to terminals 4 & 5.
4. Move "BYPASS" dipswitch on heater circuit board to "ON" position (up).
5. Turn heater power back on.
6. Switch heater to either "Pool" or "Spa" (it doesn't make any difference which is selected, the SwimPure Plus with Controls will take control).
7. Heater display should be "bO" (for "bypass On).
8. Heater will fire whenever SwimPure Plus with Controls requests (when SwimPure Plus with Controls "Heater" LED is illuminated).



Pentair/Purex/MiniMax

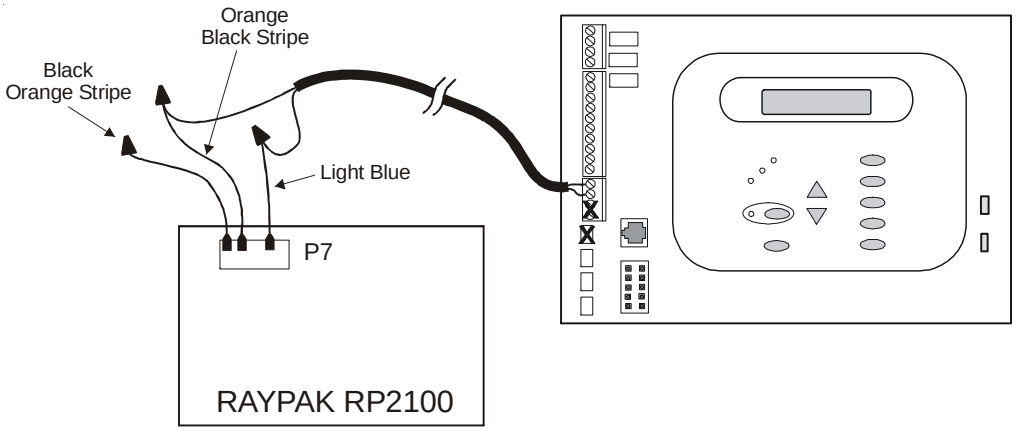
1. Turn power off to heater.
2. Remove factory installed jumper from the "Ext Switch" connector.
3. Wire the SwimPure Plus with Controls to the "Ext Switch" connector as shown below.
4. The wires to the SwimPure Plus with Controls must be separated from any line voltage wires. Failure to follow these instructions may cause erratic operation of the heater.
5. Set the Power (Thermostat Select) switch to either "Pool" or "Spa".
6. Set the "Pool" and "Spa" thermostats to their maximum settings.



Raypak RP2100 Pool/Spa Heater

1. Turn power off to heater.
2. Push the mode button to "spa" mode.
3. Set the temperature to the maximum.
4. Push the mode button to "OFF".
5. Lastly, plug the prewired connector in the P7 position on the board.

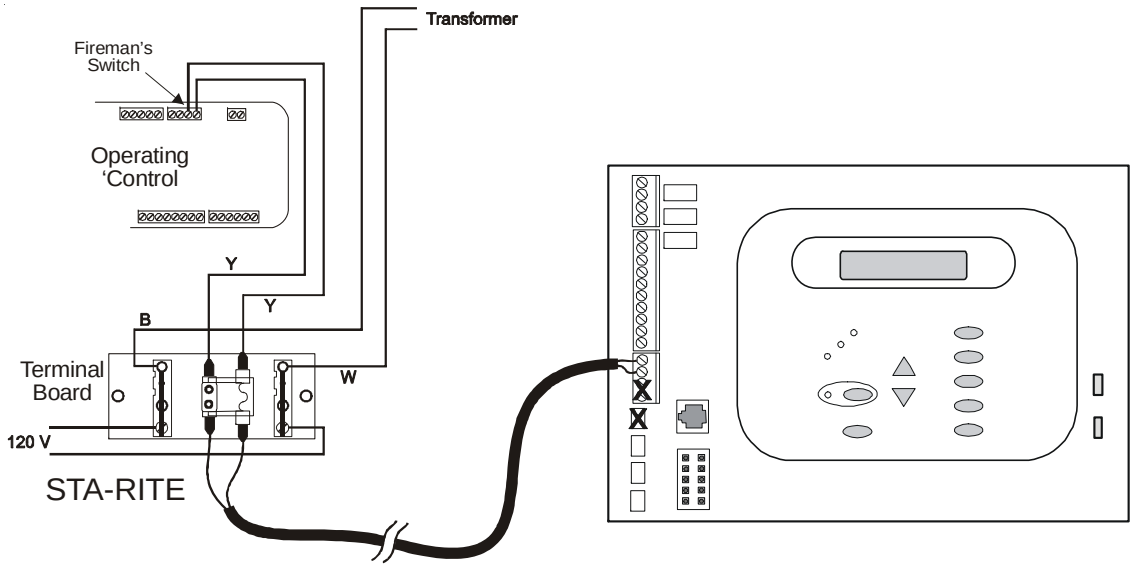
⚠ **IMPORTANT: The heater will display "OFF" when it is being remotely controlled by the SwimPure Plus with Controls. Some homeowners see the "OFF" display and, thinking this is a mistake, change the mode to "POOL" or "SPA" which then disables the remote control by the SwimPure Plus with Controls. To prevent this: Remove the heater touch pad connector (P5) which will disable the touchpad.**



Drawing is for digital heater. If heater is a millivolt (analog), run red wires from Fireman's Switch to heater relay.

STA-RITE Heater

1. Turn power off to heater.
2. Remove upper jacket and open the control box.
3. Remove the jumper for the "fireman's switch.
4. Wire to the SwimPure Plus with Controls using wire rated for 105°C minimum.



Hayward Variable Speed Pump (VSP) Wiring and Address Setting

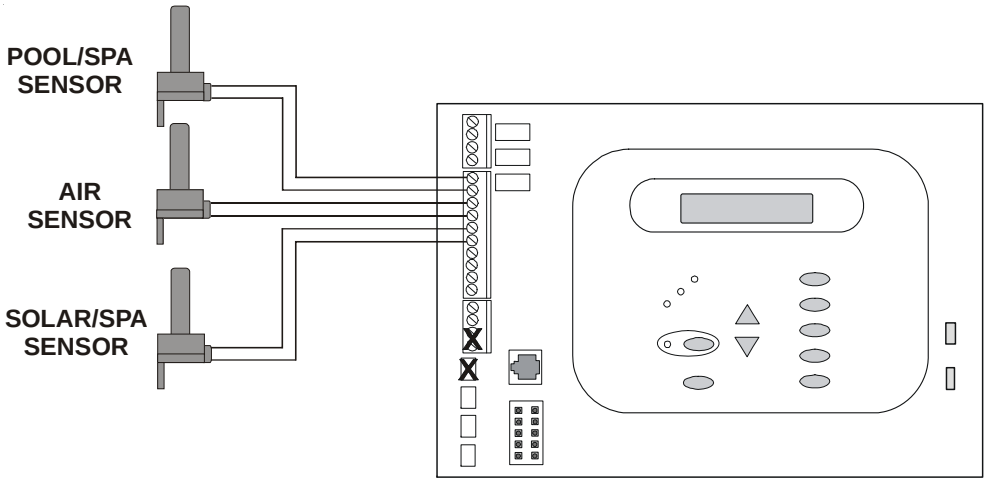
Refer to your TriStar or EcoStar manual(s) for proper low voltage communication wiring between the SwimPure Plus with Controls and the Hayward Variable Speed Pump.

A pump address must be configured for each VSP used in the system. This address is entered into the VSP's configuration menu. Refer to the table below to determine which address to use for your specific pump and SwimPure Plus with Controls. Select the proper address based on which output will be used and the model VSP you are configuring.

Pro Logic Output This is the output used to control the VSP. Note that the VSP should be wired to this output's corresponding relay.	**VSP Address** This is the name that should be selected under "Set COMM bus address" (EcoStar) or "*H.Comm ADDR." (TriStar) within the VSP's Configuration Menu.
FILTER	"001" - Tristar "Pool Filter" - EcoStar
AUX1	"002" - Tristar "Aux1 / Spa Filter" - EcoStar
LIGHTS	"Lights Button" - EcoStar only
AUX2	Aux2 - EcoStar only

Temperature Sensors

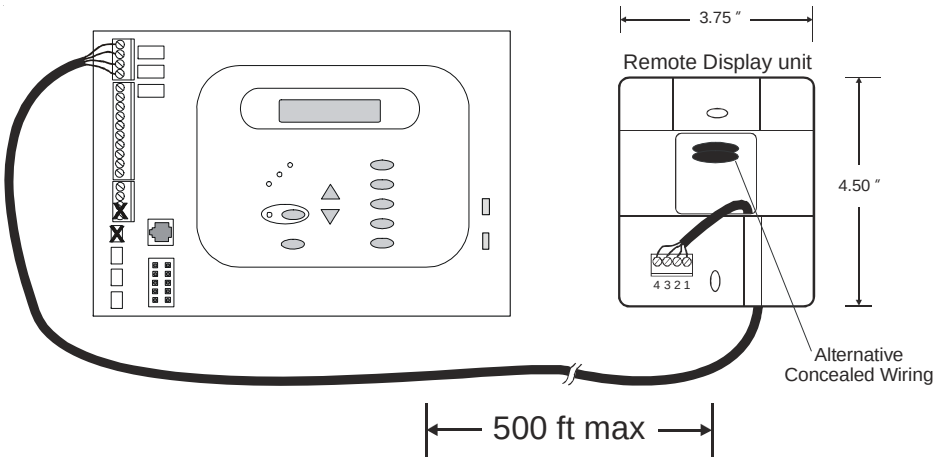
The SwimPure Plus with Controls utilizes 10K ohm thermistor type sensors. Three sensors (water temperature, air temperature and solar temperature) are included. If the SwimPure Plus with Controls is being used to control a solar heating system, the solar sensor is required. The sensors are provided with a 15 ft. cable. See page 5 and the diagram below for installation information.



Remote Display/Keypad

The SwimPure Plus with Controls main unit can connect to a maximum of 3 remote wired display/keypads (ordered separately).

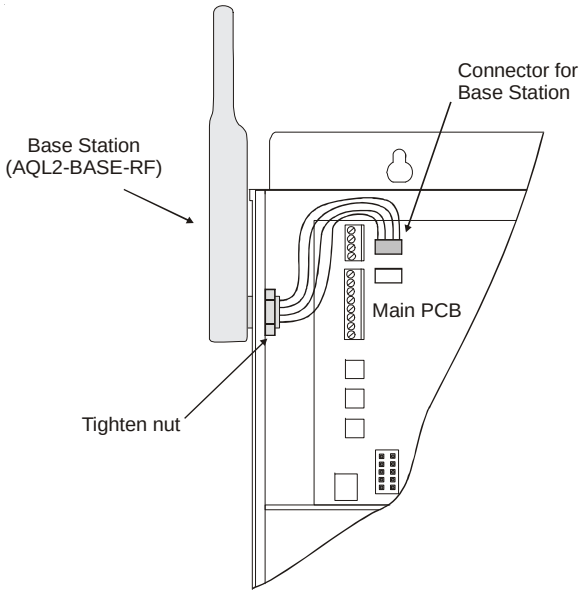
Use four conductor cable (typically phone cable) to connect the wired remote display/keypad with the SwimPure Plus with Controls Control Center as shown below. The maximum wiring distance is 500ft. (160m). Note that the terminals on both the SwimPure Plus with Controls main unit and the wired remote display/keypad are numbered: Connect 1 to 1, 2 to 2, etc. Refer to diagram below.



If multiple remote display/keypads are installed: Never connect more than 2 wires to any terminal block. Two remotes can be wired back to the SwimPure Plus with Controls main unit or the second display/keypad (and third, if applicable) can be "daisy chained" with one display/keypad wired to the next. The maximum wire run from the SwimPure Plus with Controls main unit to the furthest remote display/keypad is 500 ft (160m).

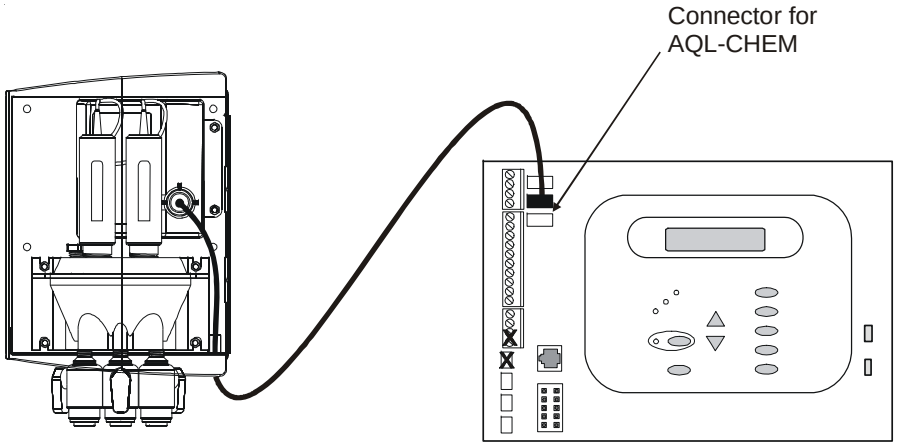
Base Station

Plug in the pigtail connector from the wireless base station into the "wireless" connector on the main PCB in the SwimPure Plus with Controls control unit.



AQL-CHEM ORP and pH Sensing Kit

Plug in the connector from the AQL-CHEM into one of the "COMM" connectors on the main PCB in the SwimPure Plus with Controls control unit as shown below.



Flow Switch

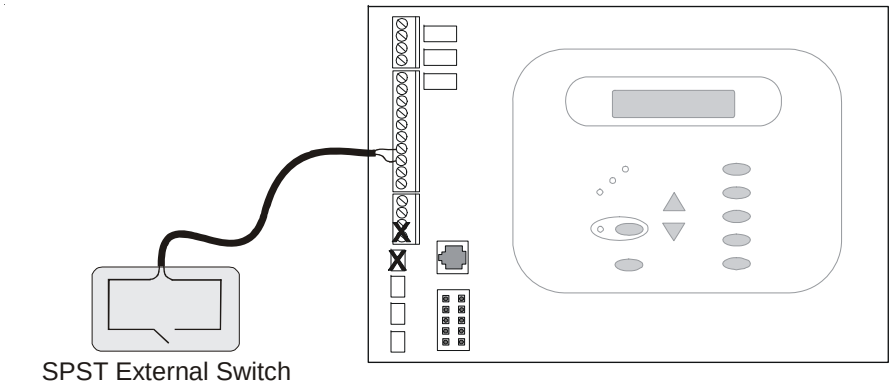
Only applicable if the chlorinator function is enabled. The flow switch cable plugs into the SwimPure Plus with Controls Control Center at the position shown in the diagram on page 10. Ensure that the connector catch "snaps" in order to provide a reliable connection.

Turbo Cell

Only applicable if the chlorinator function is enabled. The Turbo Cell should be plugged in after the SwimPure Plus with Controls cover panel is put back in place. Refer to page 10 for the location of the connector.

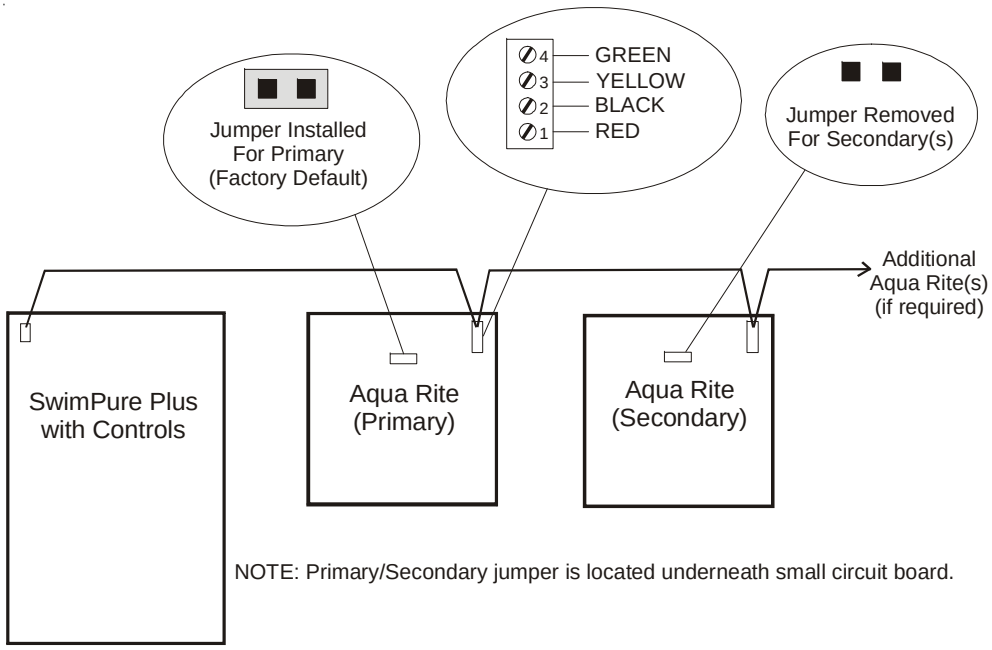
External Input Interlock

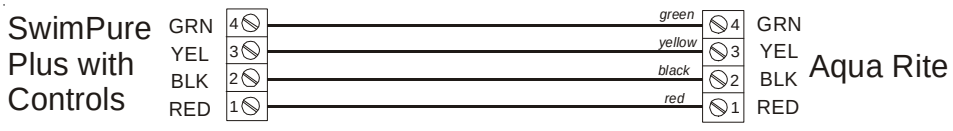
The External Input Interlock provides a means to force the filter pump or an Aux output off when certain conditions exists. A normally open or normally closed on/off external device must be connected to the SwimPure Plus with Controls as shown below. After properly configuring the SwimPure Plus with Controls (see Configuration), the filter pump and/or desired Aux will be forced off when the device is active.



Hayward Aqua Rite Chlorinator

The SwimPure Plus with Controls can control one or more Hayward Aqua Rite chlorinators when additional sanitizing capacity is required. A 4 wire connection is used to communicate to the Aqua Rite and can be wired up to 500' apart. Any outdoor rated 4 conductor cable can be used. Refer to the wiring diagrams below for proper wiring connection to the Aqua Rite. NOTE: There must be only 1 "primary" unit. All other Aqua Rite units must be configured as "secondary".





5. Configuration Menu

After plumbing and wiring are complete, the SwimPure Plus with Controls MUST BE CONFIGURED before attempting to operate. Configuration information is entered at the keypad and "tells" the SwimPure Plus with Controls what equipment is connected and how each should be controlled.

Accessing the Configuration Menus

Configuring the SwimPure Plus with Controls requires that you navigate through the Configuration Menu and input various information. For more detailed information about using the SwimPure Plus with Controls menu system, refer to the Operation Manual.

To access the Configuration Menu

Configuration Menu-Locked	MENU Press repeatedly until "Configuration Menu" is displayed < > Press BOTH buttons SIMULTANEOUSLY for 5 seconds to unlock
Configuration Menu-Unlocked	< > Move to configuration menu items

NOTE: The configuration menu automatically "locks" after 2 minutes of no buttons being pressed to prevent unauthorized people from changing the control logic inadvertently and possibly damaging the pool equipment or causing a "call back" to fix the configuration.

Configuration Menu Items

Each item needs to be programmed and may contain additional sub-menu items. Refer to the following pages for information on programming.

Chlor. Config. + to view/change	+ Push to access Chlorinator option < > Move to next configuration menu
Chlorinator Enabled	+− Toggle between Chlorinator Enabled and Disabled (default) < > Move to next menu item
Display Salt	+− Toggle between Display Salt (default) and Minerals < > Move to previous/next configuration menu
Cell Type T-CELL-15	+− Rotates between available Cell types < > Move to next menu item

Chlorinator

The Swimpure Plus with Controls is shipped with the chlorinator enabled. The cell and flow switch must be installed and the Swimpure Plus with Controls will automatically chlorinate both the pool and spa according to the desired output setting (see Settings Menu in the Operation manual). If disabled, all displays relating to the chlorinator will be suppressed.

When the chlorinator is enabled, the Swimpure Plus with Controls will automatically detect and control any Aqua Rite(s) that is installed in the system.

Display

Allows for the display of salt (default) or mineral values.

Cell Type Selection

The Cell Type Menu appears after "Display Salt/Minerals" in the Chlorinator Configuration Menu. The options are T-CELL-15 (default), T-CELL-9, T-CELL-5 or T-CELL-3. Make the proper selection based on the chlorinator cell that is used in your system (the Swimpure Plus with Controls includes the T-CELL-15). Refer to the information below.

"T-CELL-3" = T-CELL-3, GLX-CELL-3-W
"T-CELL-5" = GLX-CELL-5, GLX-CELL-5-W
"T-CELL-9" = T-CELL-9, GLX-CELL-9-W
"T-CELL-15" = T-CELL-15, GLX-CELL-15-W

Chemistry Config.
Wizard + to enter

+ Press to access Chemistry Config. Wizard
< > Move to previous/next menu item

Chemistry Configuration Wizard

Requires use of the optional AQL-CHEM Sensing Kit. Following the steps of the Chemistry Config. Wizard will set up the AQL-CHEM to sense ORP and pH levels and, if chlorination is used, can configure the SwimPure Plus with Controls to generate the correct amount of chlorine to properly sanitize the pool. Refer to the AQL-CHEM manual for more detailed information.

Pool/Spa Config.
+ to view/change

+ Push to access Pool/Spa options
< > Move to previous/next configuration menu

Pool/Spa Setup
Pool and Spa

+ – Rotates between Pool Only (default), Spa Only and Pool and Spa
< > Move to next menu item

if "Pool and Spa" is selected

Spa - CountDn
00:30

+ – Adjust time setting (Manual On/Off, 0:05, 0:10, 0:15..., (default is 4:00))
< > Move to next menu item

if "Pool and Spa" is selected

Spa Spillover
Enabled

+ – Toggle between Enabled and Disabled (default) Spa Spillover
< > Move to next menu item or previous/next configuration menu

if "Pool and Spa" is selected and if "Spa Spillover" is enabled

Filter Operation
Spa Spillover

+ – Toggle between Pool Only (default) and Spa Spillover options
< > Move to previous/next configuration menu

if "Pool Only" or "Spa Only" is selected

V1=Aux1, V2=Aux2
Disabled

+ – Toggle between Enabled and Disabled (default)
< > Move to previous/next configuration menu

if "Pool and Spa" is selected

Filter Off Valve
Change: Enabled

+ – Toggle between Enabled (default) and Disabled
< > Move to previous/next configuration menu

Pool/Spa Setup

If "Pool Only" or "Spa Only" are selected, then the pool/spa valves are not needed and pushing the POOL/SPA button on the display/keypad will have no effect. If "Pool and Spa" is selected, then the pool/spa suction and return valve actuators should be connected to the SwimPure Plus with Controls. Pressing the POOL/SPA button on the display/keypad will allow the homeowner to alternate between pool and spa operation.

Spa CountDn

This menu will appear only if Pool/Spa Setup is set to "Pool and Spa". This setting is the time, after you manually switch the Pool/Spa valves to "Spa Only", until the SwimPure Plus with Controls automatically returns the valves to their previous positions. It is programmed in increments of 5 minutes, from "Manual On/Off" (0 minutes) to "21:00" (21 hours). The filter is forced on during this time period.

Spa Spillover

When spa spillover is "Enabled" and "Pool and Spa", the homeowner will be able to rotate through "Pool Only" (both suction and return valves switched to pool), "Spa Only" (both suction and return valves switched to spa) and "Spillover" (suction valve switched to pool and return valve switched to spa) by successive presses of the "Pool/Spa button.

Filter Operation

If "Spa Spillover" is selected, the SwimPure Plus with Controls will automatically switch the pool/spa suction and return valves to "spillover" at the start of the programmed pool filtering time period or when the super-chlorinate function is turned on. The valves will remain in this position for the remainder of the super-chlorinate period. This option is usually preferable because both the pool and spa water will be filtered and sanitized.

If "Pool Only" is selected, then the SwimPure Plus with Controls will switch the pool/spa valves to the "pool only" position at the start of the programmed pool filtering time period or when the super-chlorinate function is turned on. This may be desirable on some systems with in-floor cleaners because it allows the cleaner to operate all the time the pool is being filtered and/or the super chlorinate is running.

V1=Aux1, V2=Aux2

This menu appears only if the Pool/Spa Setup is "Pool Only" or "Spa Only". When enabled, Valve 1 (return) will follow the Aux1 output and Valve 2 (suction) will follow the Aux2 output. When disabled (default), the return and suction pool/spa valves function normally.

Filter Off Valve Change

This menu appears only if Pool/Spa setup is set to "Pool and Spa - Std". When enabled (default), the filter pump will shut off for 35 seconds whenever the Pool/Spa valves are turning. The pump will NOT shut off when a heater is in Heater Cooldown mode.

Filter Config. + to view/change	**+** Push to access pump options **< >** Move to previous/next configuration menu
Filter Pump 1 Speed	**+ –** Rotates between 1-speed (default), 2-speed and variable speed options **< >** Move to next menu item
if "Variable Speed" is selected Lowest Speed 10%	**+ –** Adjust the lowest speed desired for variable speed operation **< >** Move to next menu item
if "Variable Speed" is selected Highest Speed 100%	**+ –** Adjust the highest speed desired for variable speed operation **< >** Move to next menu item
Freeze Protect Enabled	**+ –** Toggle between Enabled (default) and Disabled Freeze Protection **< >** Move to next menu item or previous/next configuration menu
if "Freeze Protect" is enabled and "2-speed Filter" is selected Freeze Protect High Speed	**+ –** Toggle between high speed (default) and low speed **< >** Move to next menu item
if "Freeze Protect" is enabled and "Variable Speed" is selected Freeze Protect Speed 50%	**+ –** Select the desired Freeze Protection speed from Filter Lowest to Filter Highest speed **< >** Move to next menu item
if "Freeze Protect" is enabled Freeze Temp 38ºF	**+ –** Adjust the desired freeze protection temperature (33ºF - 42ºF) **< >** Move to next menu item
External Input Disabled	**+ –** Toggle between Enabled and Disabled (default) **< >** Move to previous/next configuration menu

Filter Pump

For 2-speed pumps: When a 2-speed pump is configured, one of the AUX relays must also be configured to control the low speed motor winding on the pump. Refer to the appropriate sections in the Installation manual for specific information regarding the control logic for 2-speed and variable speed pump operation.

For the Hayward variable speed pump: The Filter relay is used to supply input power to the pump. The relay will be on when the filter pump output is on. When the filter pump output is off, the relay will be off. On , off and speed is controlled by commands sent to the pump.

Lowest Speed

This is the lowest speed that the variable speed pump is allowed to run at. It is used as the lower limit in the Low Speed Settings Menu. Set lowest speed from 10% (default) to 50%.

Highest Speed

This is the highest speed that the variable speed pump is allowed to run at. It is used as the upper limit in the High Speed Settings Menu. Also, this is the speed that the pump will run at during the first 3 minutes of operation anytime the pump has been off for more than 30 seconds. Set highest speed from 20% to 100% (default).

Freeze Protection

Freeze protection is used to protect the pool and plumbed equipment against freeze damage. If freeze protection is enabled and the AIR temperature sensor falls below the freeze threshold (see below), the SwimPure Plus with Controls will turn on the filter pump to circulate the water. If "Pool and Spa" is selected in the Pool/Spa sub-menu, the valves will also alternate between the pool and spa every 30 minutes and the filter pump will turn off while the valves are turning. The chlorinator will not operate if freeze protection is the only reason the pump is running.

Freeze Protection Speed

This menu only appears if freeze protection is enabled and the pump is configured for 2-speed or variable speed pump operation. If the pump turns on due to freeze protection only, the pump will run at this speed.

2-Speed pumps: Select high (default) or low speed operation.

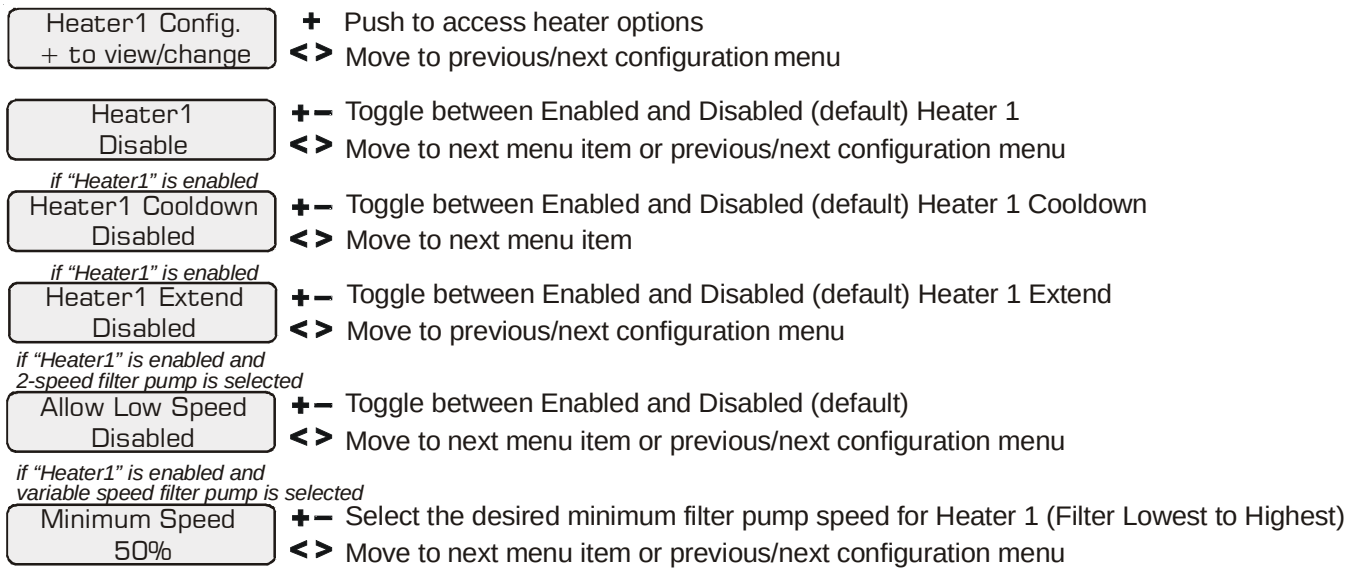
Variable Speed pumps: Select the desired speed (from Filter Lowest to Filter Highest speed).

Freeze Protection Temperature

Select the temperature to be used for freeze protection. Temperature is adjustable from 33ºF-42ºF (1ºC-6ºC). 38ºF (3ºC) is default. This threshold will be used for all outputs that have freeze protection enabled.

External Input Interlock

When enabled, the filter pump will be forced off when the external input is active. Note that freeze protection will have precedence over this feature.


Heater1 Config.
+ to view/change
+ Push to access heater options
< > Move to previous/next configuration menu
Heater1
Disable
+ – Toggle between Enabled and Disabled (default) Heater 1
< > Move to next menu item or previous/next configuration menu
if "Heater1" is enabled
Heater1 Cooldown
Disabled
+ – Toggle between Enabled and Disabled (default) Heater 1 Cooldown
< > Move to next menu item
if "Heater1" is enabled
Heater1 Extend
Disabled
+ – Toggle between Enabled and Disabled (default) Heater 1 Extend
< > Move to previous/next configuration menu
if "Heater1" is enabled and
2-speed filter pump is selected
Allow Low Speed
Disabled
+ – Toggle between Enabled and Disabled (default)
< > Move to next menu item or previous/next configuration menu
if "Heater1" is enabled and
variable speed filter pump is selected
Minimum Speed
50%
+ – Select the desired minimum filter pump speed for Heater 1 (Filter Lowest to Highest)
< > Move to next menu item or previous/next configuration menu

Heater1

If the heater is "Enabled", the heater relay will turn on when the water temperature is less than the desired temperature setting and the filter pump is running. The desired temperature is in the "Settings Menu". If applicable, the homeowner will be prompted to enter separate "pool" and "spa" settings. Depending on the position of the pool/spa suction valves, the proper temperature setting will be used.

Heater Cooldown

This feature ensures that the heater cools down before water circulation is stopped. When enabled, the SwimPure Plus with Controls will continue to run the filter pump for 5 minutes after the heater turns off. During this period the filter pump LED will flash and also a "Heater Cooldown, X:XX remaining" message will scroll on the display.

When the filter pump is running and the heater is on: Pressing the "Filter" button once will cause the heater to turn off, but the filter pump will continue to run for heater cooldown (filter LED flashing and message on display). Pushing the filter button a second time will override the heater cooldown operation and turn the filter pump off.

Heater Extend

If "Enabled", the filter extend logic keeps the filter pump running beyond the normal turn-off time until the pool (or spa) is heated up to the desired temperature setting (see Settings Menu). Heater extend will NOT cause the filter pump to turn on, it will only delay the turn off time when the heater is operating.

Allow Low Speed

This menu only appears if the filter is configured for 2-speed operation. During default operation, high speed mode is used whenever the heater is on. If Allow Low Speed is enabled, low speed will be allowed even if the heater is on.

Minimum Speed
This menu only appears if the filter is configured for variable speed operation. This is the minimum speed the pump will run at when the heater is on. The selection is from Filter Lowest to Filter Highest speed.

Solar Config.
+ to view/change
+ Push to access solar options
< > Move to previous/next configuration menu

Solar
Disabled
+ – Toggle between Enabled and Disabled (default) Solar
< > Move to next menu item or previous/next configuration menu

if "Solar" is enabled
Solar-Extend
Disabled
+ – Toggle between Enabled and Disabled (default) Solar Extend
< > Move to next menu item

if "Solar" is enabled
Solar Priority
Disabled
+ – Toggle between Enabled and Disabled (default) Solar Priority
< > Move to next menu item

if "Solar" is enabled and "2-speed Filter" is selected
Allow Low Speed
Disabled
+ – Toggle between Enabled and Disabled (default)
< > Move to next menu item or previous/next configuration menu

Solar
If the solar control logic is "Enabled", several additional steps must be taken to ensure proper operation of the solar system. If the solar is operated by a valve, then the Valve3 output must be setup for solar logic. If the solar is operated by a pump, then one of the AUX relays must be set up for solar logic. Also, the "solar" temperature sensor must be installed. This sensor is typically mounted near the collector array and is used to sense whether sufficient solar heat is available.

If solar is "Enabled", the valve or solar pump relay will turn on when the water temperature is less than the desired temperature setting AND the solar sensor is hotter than the water. The desired temperature is in the "Settings Menu". If applicable, the homeowner will be prompted to enter separate pool and spa desired temperature settings. Depending on the position of the pool/spa suction valve, the proper temperature setting will be used.

Solar Extend
If "Enabled", the filter extend logic keeps the filter pump running beyond the normal turn-off time if solar heat is still available. When solar heat is no longer available, both the solar valve/pump and filter pump will turn off simultaneously. Solar extend will NOT cause the filter pump to turn on, it will only delay the turn off time when solar is operating.

Solar Priority
If both "Solar Control" and "Heater Control" are enabled, the Solar Priority feature will keep the conventional heater off whenever solar heat is available. This provides the most cost effective way of heating the pool. When solar heat is not available, the conventional heater will operate normally.

Allow Low Speed
This menu only appears if the pool filter is configured for 2-speed operation. During default operation, high speed mode is used whenever the solar heater is on. If Allow Low Speed is enabled, low speed pump operation will be allowed during solar heating except for the first 3 minutes after solar heat turns on.

External Input
Active Closed
+ – Toggle between Open and Closed (default)
< > Move to next menu item or previous/next configuration menu

External Input
The external input device can either be normally open or normally closed. In this menu, select the state of the external input device when active.

Lights Config. + to view/change	+	Push to access Lights options
	< >	Move to previous/next configuration menu
Lights Name Pool Light	+ –	Rotates between all available names
	< >	Move to next menu item or previous/next configuration menu
Lights Function Manual On/Off	+ –	Rotates between Manual On/Off (default), Countdown Timer, Low Speed- Filter, Timeclock, Solar, and Super Chlorinate
	< >	Move to next menu item
for manual on/off, countdown timer and timeclock functions		
Lights Relay Standard	+ –	Toggle between Standard (default), Dimmer and VSP
	< >	Move to next menu item or previous/next configuration menu
for all functions except solar, dimmer relay, super chlorinate and low speed		
Lights Interlock Disable	+ –	Toggle between Enabled and Disabled (default) Lights Interlock
	< >	Move to next menu item
for all functions except solar, dimmer relay, super chlorinate pH dispense, low speed, and group		
Lights Ext Input Disabled	+ –	Toggle between Enabled and Disabled (default)
	< >	Move to previous/next configuration menu
for all functions except dimmer relay, super chlorinate pH dispense, low speed, and group		
Lights Freeze Disable	+ –	Toggle between Enabled and Disabled (default) Lights Freeze
	< >	Move to previous/next configuration menu
if filter pump is set to variable speed and the relay type is set to standard		
Lights Pump Spd Settings Menu	+ –	Select Settings Menu (default) or desired pump speed (Filter Lowest to Highest)
	< >	Move to previous/next configuration menu

Lights Function

Although designated as the "Lights" output, the function of the lights relay is similar to the aux1 and aux2 relays. If pool lights are wired to the lights relay, some options including Solar function, Low Speed of a 2-Speed Filter Pump, Lights Interlock and Lights Freeze Protection will not be necessary and should be disabled. If no pool lights are used, the lights relay can be used to control other pool devices that may require these options. The function of each option is shown below.

Manual On/Off (default)—the lights relay will alternate between turning on and off when the LIGHTS button is pressed. There is no automatic control logic.

Countdown Timer—the lights relay will turn on when the LIGHTS button is pressed. The lights relay will turn off automatically after a programmed time (see Timers Menu in Operation Manual). The LIGHTS button can also be used to turn the output off.

Low Speed of a 2-speed Filter Pump – the SwimPure Plus with Controls will turn on the lights relay whenever the low speed operation of the filter pump is required. It is very important that the "2-speed" filter pump option be selected under the "Filter Config." Menu for proper operation.

Timeclock – the lights relay will turn-on and turn-off at the times set for the lights timeclock in the Timers Menu (see Timers Menu in Operation Manual). The LIGHTS button can also be used to turn the output on and off.

Solar – the lights relay can operate a solar booster pump which will turn on when the filter pump is running and solar heat is available and the water is less than the desired temperature setting. It is important to note that "Solar Control" must be enabled in the "Solar Config." menu for proper operation to occur.

Super Chlorinate – if "Chlorinator" is enabled, this option allows the user to start a Super Chlorinate cycle when the Lights button is pressed, rather than using the Settings Menu. Note that only one button can be assigned to this function.

Lights Relay

This feature allows the user to select either "Standard" (default), "Dimmer" or "VSP" type relay for the Lights output. The optional AQL-DIM dimmer kit must be installed if "Dimmer" is desired.

When "Dimmer" is selected, and the Lights output is manually turned on, the "+" and "-" buttons adjust the level from 20% to 100% (default). The level is saved for the next time the lights are turned on.

If "VSP" is selected, the Lights relay is used to supply power to a Hayward Variable Speed Pump (VSP). The relay will be on when the Lights output is on and off when the output is off . On, off and speed are controlled by commands sent to the VSP.

Lights Interlock

If enabled, this feature will override the function (Manual On/Off, Countdown Timer, Timeclock) selected above and turn the lights relay off when: filter pump is off, first 3 minutes of filter pump operation (allows the pump to prime and get water flowing), when the pool/spa suction return valves are in any position other than "pool only", or for the first 3 minutes after solar turns on (allows air in the solar panels to be purged). Interlock is not available for solar, low speed filter pump, super chlorinate or dimmer.

Lights External Input Interlock

When Lights External Input Interlock is enabled, the lights output will be forced off when the external input is active. This will have precedence over freeze protection. Lights External Input Interlock is not available for solar, low speed filter pump, dimmer, super chlorinate, or pH dispense functions.

Lights Freeze Protection

This function helps protect equipment that is wired to the lights relay against freeze damage. If Freeze Protection is enabled and the AIR temperature sensor falls below the selected freeze temperature threshold, the SwimPure Plus with Controls will energize the lights relay. IMPORTANT: this only enables operation of the lights relay during freeze--see the "Filter Pump Config." menu to enable freeze protection for the main circulation system.

Lights Pump Speed

This is the speed of the filter pump when the Lights output is on. The default selection is "Settings Menu". This is the speed of the pump that has been selected in the Settings Menu for normal filter operation. If an alternate speed is desired when the Lights output is on, push "+" or "-" and select from "Filter Lowest" to "Filter Highest" in 5% increments.

NOTE: The configuration parameters for the Aux2 output are the same as shown below for Aux1.

Aux1 Config. + to view/change	**+** Push to access Aux options **< >** Move to previous/next configuration menu
Aux1 Function Manual On/Off	**+ –** Rotates between Manual On/Off (default), Countdown Timer, Low Speed- Filter, Timeclock, Solar, and Super Chlorinate **< >** Move to next menu item
for manual on/off, countdown timer and timeclock functions Aux1 Relay Standard	**+ –** Toggle between Standard (default), Dimmer and VSP **< >** Move to next menu item or previous/next configuration menu
for all functions except solar, dimmer relay, super chlorinate and low speed Aux1 Interlock Disable	**+ –** Toggle between Enabled and Disabled (default) Aux1 Interlock **< >** Move to next menu item
for all functions except solar, dimmer relay, super chlorinate and low speed Aux1 Ext Input Disabled	**+ –** Toggle between Enabled and Disabled (default) **< >** Move to previous/next configuration menu
for all functions except dimmer relay, super chlorinate and low speed Aux1 Freeze Disable	**+ –** Toggle between Enabled (default) and Disabled Aux1 Freeze **< >** Move to previous/next configuration menu
if filter pump is set to variable speed and the relay type is set to standard Aux1 Pump Spd Settings Menu	**+ –** Select Settings Menu (default) or desired pump speed (Filter Lowest to Highest) **< >** Move to previous/next configuration menu

⚠ WARNING: Do not use the SwimPure Plus with Controls to control an automatic pool cover. Swimmers may become entrapped underneath the cover.

Aux1 Function

Manual On/Off (default)—the aux relay will alternate between turning on and off when the aux button is pressed. There is no automatic control logic.

Countdown Timer – the aux relay will turn on when the AUX button is pressed and then will turn off automatically after a programmed time (see Timers Menu, Operation Manual). The AUX button can also be used to turn the output off.

Low Speed of a 2-speed Filter Pump – the SwimPure Plus with Controls will operate the aux relay whenever the low speed operation of the filter pump is required. It is very important that the "2-speed" filter pump option be selected under the "Filter Config." Menu for proper operation.

Timeclock – the aux relay will turn-on and turn-off at the times set for the aux1 timeclock in the Timers Menu. The AUX button can also be used to turn the output on and off.

Solar – the aux relay operates a solar booster pump which will turn on when the filter pump is running and solar heat is available and the water is less than the desired temperature setting. It is important to note that "Solar Control" must be enabled in the "Solar Config." menu for proper operation to occur.

Super Chlorinate – if "Chlorinator" is enabled, this option allows the user to start a Super Chlorinate cycle when the Aux button is pressed, rather than using the Settings Menu. Note that only one button can be assigned to this function.

Aux1 Relay

This feature allows the user to select either "Standard" (default), "Dimmer" or "VSP" type relay for the Aux1 output. The optional AQL-DIM dimmer kit must be installed if "Dimmer" is desired.

When "Dimmer" is selected, and the Aux1 output is manually turned on, the "+" and "-" buttons adjust the level from 20% to 100% (default). The level is saved for the next time the aux1 output is turned from off to on.

If "VSP" is selected, the Aux relay is used to supply power to a Hayward Variable Speed Pump (VSP). The relay will be on when the Aux output is on and off when the output is off. On, off and speed are controlled by commands sent to the VSP.

Aux1 Interlock

If "Enabled", this feature will override the function (Manual On/Off, Countdown Timer, Timeclock), selected above and turn the aux1 off when: filter pump is off, first 3 minutes of filter pump operation (allows the pump to prime and get water flowing), when the pool/spa suction return valves are in any position other than "pool only", or for the first 3 minutes after solar turns on (allows air in the solar panels to be purged). Interlock is not available for solar, low speed filter pump, super chlorinate or dimmer.

Aux1 External Input Interlock

When Aux1 External Input Interlock is enabled, the Aux1 output will be forced off when the external input is active. This will have precedence over freeze protection. Aux1 External Input Interlock is not available for solar, low speed filter pump, dimmer, group, super chlorinate, or pH dispense functions.

Aux1 Freeze Protection

This function protects the pool, plumbing, and equipment against freeze damage. If Freeze Protection is enabled and the AIR temperature sensor falls below the selected freeze protection temperature, the SwimPure Plus with Controls will turn on the aux relay to circulate the water. IMPORTANT: this only enables operation of the AUX output during freeze--see the "Filter Pump Config." menu to enable freeze protection for the main circulation system. Freeze Protection is not available for low speed filter pump, dimmer, group, super chlorinate or pH dispense functions.

Aux1 Pump Speed

This is the speed of the filter pump when the Aux1 output is on. The default selection is "Settings Menu". This is the speed of the pump that has been selected in the Settings Menu for normal filter operation. If an alternate speed is desired when the Aux1 output is on, push "+" or "-" and select from "Lowest" to "Highest" in 5% increments.

Valve3 Config.
+ to view/change

+ Push to access Valve3 options
< > Move to previous/next configuration menu

Valve3 Function
Solar

+ – Rotates Timeclock (default), Solar, In-floor Cleaner and Super Chlorinate
< > Move to next menu item

for all functions except solar and super chlorinate

Valve3 Interlock
Disabled

+ – Toggle between Enabled and Disabled (default) Valve3 Interlock
< > Move to next menu item

for all functions except solar and super chlorinate

Valve3 Ext Input
Disabled

+ – Toggle between Enabled and Disabled (default)
< > Move to previous/next configuration menu

for all functions except super chlorinate

Valve3 Freeze
Disabled

+ – Toggle between Enabled and Disabled (default) Valve3 Freeze
< > Move to previous/next configuration menu

if filter pump is set to variable speed and the relay type is set to standard

Valve3 Pump Spd
Settings Menu

+ – Select Settings Menu (default) or desired pump speed (Filter Lowest to Highest)
< > Move to previous/next configuration menu

Valve3 Function

Timeclock (default) – the valve turns on/off at the times set for the valve3 timeclock in the Timers Menu (see Operations Manual). The VALVE3 button can also be used to turn the valve output on or off.

Solar – the valve operates when the filter pump is running and solar heat is available and the water is less than the desired temperature setting. Solar heating must be enabled in the "Solar Config. menu for proper operation to occur.

In-Floor Cleaner – the valve switches the water returning to the pool between the in-floor cleaner and the normal return jets which facilitate efficient surface skimming. The valve will operate the in-floor cleaner for the first half of each clock hour and then switch to the jets/skimming for the last half of the hour.

Super Chlorinate – if "Chlorinator" is enabled, this option allows the user to start a Super Chlorinate cycle when the Valve3 button is pressed, rather than using the Settings Menu. Note that only one button can be assigned to this function.

Valve3 Interlock

If "Enabled", this feature will override the function (timeclock or in-floor cleaner) selected above and turn the valve off when: the filter pump is off, first 3 minutes of filter pump operation (allows the pump to prime and get water flowing), or for the first 3 minutes after solar turns on (allows air in the solar panels to be purged). Interlock is not available for solar or super chlorinate.

Valve3 External Input Interlock

When Valve3 External Input Interlock is enabled, the Valve3 output will be forced off when the external input is active. This will have precedence over freeze protection. Valve3 External Input Interlock is not available for solar and super chlorinate.

Valve3 Freeze Protection

This function protects the pool and plumbed equipment against freeze damage. If Freeze Protection is enabled and the AIR temperature falls sensor falls below the selected freeze temperature threshold, the SwimPure Plus with Controls will turn on the valve to allow circulation of the water. IMPORTANT: this only enables operation of the valve3 output during freeze--see the "Filter Pump Config." menu to enable freeze protection for the main circulation system.

Valve3 Pump Speed

This is the speed of the pump when the Valve3 output is on. The default selection is "Settings Menu". This is the speed of the pump that has been selected in the Settings Menu for normal filter operation. If an alternate speed is desired when the Valve3 output is on, push "+" or "-" and select from "Filter Lowest" to "Filter Highest" in 5% increments.

if AQL-SS-6B is connected

6B Spa Config.
+ to view/change

+ Push to access the 6 Button Spa Side Remote options
< > Move to previous/next configuration menu

Select 6B Spa
A

+ – Rotates between all available remotes
< > Move to next menu item

6B A, Button 1
Pool/Spa

+ – Rotates between System Off, Pool/Spa, Filter, Lights, Heater1, Aux1 and Aux2
< > Move to previous/next menu item or next configuration menu

Select 6B Spa
This menu only appears if more than one AQL-SS-6B is detected at power up. Select which of the available remote controls (A, B or C) is to be configured.

6B A, Button 1
This menu allows the user to map each button of the AQL-SS-6B to one of the standard SwimPure Plus with Controls functions. The default selections are: Button 1 - Pool/Spa, Button 2 - Filter, Button 3 - Lights, Button 4 - Heater1, Button 5 - Aux1 and Button 6 - Aux2.

Remote Menus
Enabled

+ – Toggle between Enabled (default) and Disabled Remote Menus
< > Move to previous/next configuration menu

This feature will prevent unauthorized access to the Settings, Timers, and Configuration menus from any of the SwimPure Plus with Controls's remote display/keypads. When disabled, the remote display/keypads will only show the default menu and allow on/off control via the pushbuttons. Note that the function of the SwimPure Plus with Controls's built-in display/keypad is unchanged by this selection. Once disabled, the only way to enable "Remote Menus" is to use the local display/keypad.

All Timeclocks
7-day

+ – Toggle between 7-day (default) and Weekend/Weekday time options
< > Move to previous/next configuration menu

This selection affects ALL of the timeclock logic in the SwimPure Plus with Controls. If "7-day" is selected, each timeclock will have one set of turn-on/turn-off settings that operate every day of the week. If "Weekend/Weekdays" option is selected then the user can enter one set of turn-on/turn-off times for the weekend (fixed as Saturday/Sunday) and another set of turn-on/turn-off times for weekdays (Monday through Friday).

Time Format
12 hour AM/PM

+ – Toggle between 12 hour AM/PM (default) and 24 hour time format options
< > Move to previous/next configuration menu

Units
ºF and PPM

+ – Toggle between ºF and PPM (default) and ºC and g/L (Metric) options
< > Move to previous/next configuration menu

if any output is configured as a variable speed pump

VSP Speed
%

+ – Toggle between % and RPM
< > Move to previous/next configuration menu

This is the unit of measure for displaying the speed of the variable speed pump. Select % of maximum speed (3450 RPM) or revolutions per minute (RPM).

Reset Config. to Default Press +	+ Initiate reset of all configuration parameters < > Move to previous/next configuration menu (config. not reset)
Are you sure? + to proceed	+ Reset all configuration parameters < > Move to previous/next menu (config. not reset)
Config. reset Confirmed	< > Move to previous/next configuration menu

Use this function to erase all previous system configuration and reset all configuration parameters back to the factory default values. This function is NOT reversible--be careful.

Maintenance Menu (only displays if Sensing System is enabled)

The Maintenance Menu will be displayed only if the optional AQL-CHEM is used and the Sensing System is enabled in the Chemistry Config. Wizard. This menu is used to perform functions relating to the AQL-CHEM ORP and pH sensing kit.

pH Calibration Wizard, + to enter	+ Push to access pH Calibration Wizard < > Move to previous/next menu item

Use this Wizard to calibrate the AQL-CHEM's pH probe. This requires a manual pH test of the pool water using a dependable red phenol test kit.

Clean Probe Wizard + to enter	+ Push to access Clean Probe Wizard < > Move to previous/next menu item

Use this Wizard to clean the AQL-CHEM's ORP and pH probes. The probes must be clean and free from oil, chemical deposits and contamination to function properly. Slow response, increased need to calibrate, and inconsistent readings are indications that the probes need to be cleaned.

6. System Startup and Checkout

Before Startup

Before starting the SwimPure Plus with Controls for the first time, be sure that the following items have been completed:

1. Pool/spa chemicals are within the recommended levels according to the chart on page 2.
2. Pool/spa salt level is between 2700 – 3400 PPM.
3. Properly rated circuit breakers are installed in the SwimPure Plus with Controls subpanel.
4. All wiring is performed according to NEC and local codes.
5. The SwimPure Plus with Controls is properly grounded and bonded.
6. The SwimPure Plus with Controls is properly configured to control all desired functions.

Program Automatic Operation

Refer to the programming flow chart on the back cover of this manual for a listing of the available menus and the items included in each menu.

Settings Menu

Heater and/or solar thermostat settings
Chlorinator settings
Day and Time

Timers Menu

Timeclock and/or Countdown timer settings

Heater Checkout

Follow these instructions to verify that the SwimPure Plus with Controls is properly controlling the heater.

1. Check that the SwimPure Plus with Controls is calling for the heater to turn on as indicated by the "Heater" LED being illuminated. If the "Heater" LED is illuminated, go directly to step 2; if not, then check the following:
   - The heater is enabled (Configuration Menu/Heater Config.).
   - The heater temperature setting is at least 2ºF greater than the water temperature (Settings Menu / Pool Heater & Spa Heater).
   - The filter pump is running.
   - If the pool has solar heat and the solar priority feature is enabled (Configuration Menu/Solar Config) then solar must be off in order for the heater to fire. The easiest way to force solar off is to go to the Settings Menu / Pool Solar & Spa Solar and temporarily lower the temperature settings below the current water temperature.

2. Check that the heater is running. If not, then check:
   - Power is supplied to the heater.
   - The SwimPure Plus with Controls control output is properly connected to the heater control (see "Heater Control" wiring, page 13).
   - Some heaters also have internal switches or jumpers that have to be set correctly for remote control operation—refer to the heater manual and also "Heater Control" (page 13).
   - Heater is turned on ("Kill Switch" is in the "ON" position).
   - If a heater bypass valve is installed, check that water is flowing through the heater.
   - The heater temperature setting is set as high as possible (usually 104ºF/40ºC). Also note that some heat pumps actually have be set to the lowest possible temperature.

3. Once the heater is running, you can verify the "heater cooldown" feature (optional - see Configuration Menu/Heater Config.) is operating properly:
   - Press the "Filter" button once (for 2 speed pumps, this may require 2 pushes of the "Filter" button).
   - The heater should turn off ("Heater" LED off) and the "Filter" LED will flash to indicated heater cooldown is active.
   - The display will periodically indicate that the filter pump is on for heater cooldown and show the minutes remaining.
   - The pump will automatically turn off at the end of the 5 minute heater cooldown period.

For more detailed instructions on control and operation of the SwimPure Plus with Controls system, refer to the Operation Manual.

Service Mode

Service mode disables all automatic control operation and is intended to be used when servicing the pool system. To enter service mode, push the SERVICE button once on the main unit keypad. This will initially turn all outputs off and then allow you to turn outputs on/off manually at the main display (only). In service mode, the buttons on the optional remote display/keypad and the optional spa side remote will turn outputs off, but will not turn any output on. Heater control outputs and solar control outputs are prevented from turning on if the water temperature exceeds 104ºF (40ºC).

Pushing the SERVICE button again will enter a timed service mode. Service operation as described above will continue for 3 hours, then automatically return to normal operation.

Push the SERVICE button once more to exit out of Service mode.

LIMITED WARRANTY (effective 04/01/09) Hayward/Goldline warrants its Pro Logic and E-Command pool automation products as well as its Aqua Rite, Aqua Rite Pro, Aqua Plus and SwimPure chlorination products to be free of defects in materials and workmanship, under normal use and service, for a period of three (3) years. Hayward/Goldline also warrants its Aqua Trol chlorination products to be free of defects in materials and workmanship, under normal use and service for a period of one (1) year. These warranties are applicable from the initial date of installation on private residential swimming pools in the US and Canada.

Hayward/Goldline warrants all the above-identified pool automation and chlorination products installed on commercial swimming pools and on swimming pools outside of the US and Canada for a period of one (1) year. Likewise, Hayward/Goldline warrants all accessories and replacement parts for the above-identified pool automation and chlorination products for a period of one (1) year. Each of these warranties is not transferable and applies only to the original owner.

Proof of purchase is required for warranty service. If written proof of purchase is not provided, the manufacturing date code will be the sole determinant of the date of installation of the product. To obtain warranty service or repair, please contact the place of purchase or the nearest Hayward/Goldline authorized warranty service center. For more information on authorized service centers please contact the Hayward/Goldline Technical Service Support Center (61 Whitecap Road, North Kingstown RI, 02852) or visit the Goldline web site at www.goldlinecontrols.com or the Hayward website at www.haywardnet.com.

WARRANTY EXCLUSIONS:
1. Material supplied or workmanship performed by others in process of installation.

2. Damage resulting from improper installation including installation on pools larger than the product rating.

3. Problems resulting from failure to install, operate or maintain the product(s) in accordance with the recommendations contained in the owners manual(s).

4. Problems resulting from failure to maintain pool water chemistry in accordance with the recommendations in the owners manual(s).

5. Problems resulting from tampering, accident, abuse, negligence, unauthorized repairs or alternations, fire, flood, lightning, freezing, external water, degradation of natural stone used in or immediately adjacent to a pool or spa, war or acts of God.

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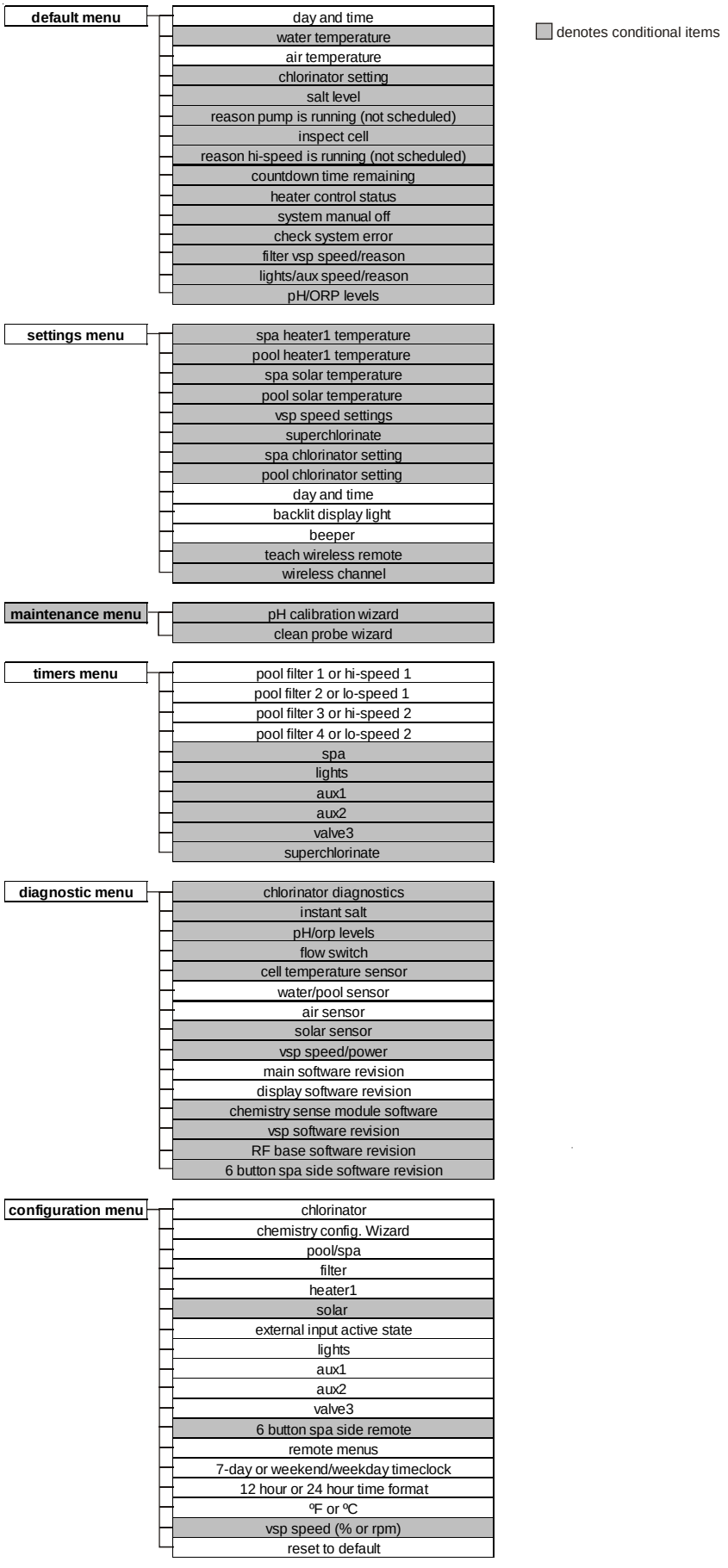
Swimpure Plus with Controls Programming Flow Chart



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